

Crankcase

- After tightening all the crankcase bolts, check the following items.
 - Wipe up the liquid gasket that seeps out around the crankcase mating surface.
 - Turn the right crankcase down, and check that the drive shaft and output shaft turn freely.
 - Check that the positive neutral finder operates properly: While spinning [C] the output shaft [A] using an air impact wrench, gears shift smoothly from the 1st, 2nd . . . 5th gear, and 5th, 4th . . . 1st. When the output shaft stays still, the gear can be shifted to only the 1st gear or neutral. It should not be shifted to the 2nd gear or other higher gear positions.
- Shift Drum [B]
- Install the balancer dampers [A] so that each damper hole [B] is positioned alternately.



- Install the left balancer [A] on the balancer shaft in the engine left side while fitting the alignment tooth [B] onto the alignment notch [C] of the splines.



- Install the camshaft chain and chain guide in the engine left side.
- Tighten:
 - Torque - Camshaft Chain Guide Bolts: 11 N·m (1.1 kgf·m, 97 in·lb)
- Turn the crankshaft counterclockwise [A] and align the alignment tooth [B] with the middle of the crankcase rib [C]. This makes the front piston set to its top dead center.



Vn1600 Vulcan Mean Streak Vn 1600 04 06 Service Repair Workshop Manual

H Kauffman



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