

TEST UNIT CRUDE OIL PRE-HEATER

Introduction

At the premises of an oil and gas company a test has been carried out to prove the performance of the self-cleaning fluidized bed heat exchanger for zero-fouling operation.

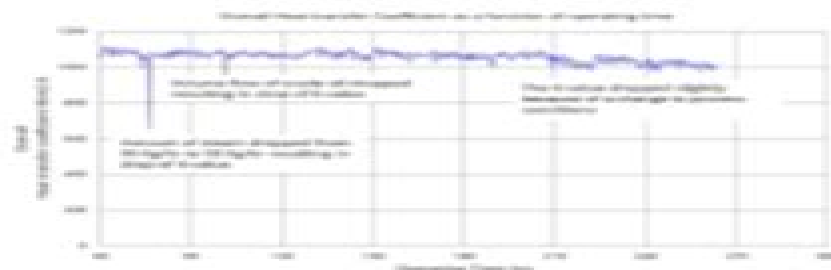
As a reference, the conventional heat exchanger used at the client for the same process conditions required cleaning every month.



Process Conditions

The tests were done at the following process conditions:

Process Conditions	Tubes Side		Shell Side
Medium	Crude		Well water
Pressure	6 barg		4.1 barg
Temperature (°C)	In	Out	Max
	30	70	153
Flow (m³/hr)	5 m³/hr		150 m³/hr



Test Unit

The test unit comprised a shell and tube heat exchanger with a single tube having external recirculation of the particles through a down-comer. In the down-comer the particles were separated from the crude and transported back to the inlet of the tube. The heat exchanger tube had an internal diameter of 54 mm and a length of 7.7 m. The particles used were from stainless steel cut wire with a size of 1.5 mm.

Results

- In the test period the unit proved easy operation.
- The test unit remained clean for a total period of 750 hours. In the graph the heat transfer coefficient is shown for the first 250 hours.
- Beyond 210 hours of operation, a small change in process conditions affected the heat transfer coefficient slightly.

Study Guide For Oil Refinery Test

**Alisa Utomo, Heidi Schneider, Trent
Vanotti**



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Table of Contents Study Guide For Oil Refinery Test

1. Understanding the eBook Study Guide For Oil Refinery Test
 - The Rise of Digital Reading Study Guide For Oil Refinery Test
 - Advantages of eBooks Over Traditional Books
2. Identifying Study Guide For Oil Refinery Test
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Study Guide For Oil Refinery Test
 - User-Friendly Interface
4. Exploring eBook Recommendations from Study Guide For Oil Refinery Test
 - Personalized Recommendations
 - Study Guide For Oil Refinery Test User Reviews and Ratings
 - Study Guide For Oil Refinery Test and Bestseller Lists

5. Accessing Study Guide For Oil Refinery Test Free and Paid eBooks
 - Study Guide For Oil Refinery Test Public Domain eBooks
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6. Navigating Study Guide For Oil Refinery Test eBook Formats
 - ePub, PDF, MOBI, and More
 - Study Guide For Oil Refinery Test Compatibility with Devices
 - Study Guide For Oil Refinery Test Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Study Guide For Oil Refinery Test
 - Highlighting and Note-Taking Study Guide For Oil Refinery Test
 - Interactive Elements Study Guide For Oil Refinery Test
8. Staying Engaged with Study Guide For Oil Refinery Test
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Study Guide For Oil Refinery Test
9. Balancing eBooks and Physical Books Study Guide For Oil Refinery Test
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Study Guide For Oil Refinery Test
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Study Guide For Oil Refinery Test
 - Setting Reading Goals Study Guide For Oil Refinery Test
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Study Guide For Oil Refinery Test
 - Fact-Checking eBook Content of Study Guide For Oil Refinery Test
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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