

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	80 mm
	(3.15 in.)
DT50 (1984), DT60 & DT65	84 mm
	(3.31 in.)

Stroke	72 mm
	(2.83 in.)

Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	723 cc
	(44.12 cu. in.)
DT50 (1984), DT60 & DT65	798 cc
	(48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm
	(0.031-0.035 in.)

Ignition Type

Carburetor: Breakerless

Make:

Mikuni

Model	B40-32
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Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm
	(0.008-0.016 in.)

Piston Pin Diameter	19.995-20.000 mm
	(0.7872-0.7874 in.)

Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm
	(0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm
	(0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm
	(0.002 in.)

Max. Connecting Rod Small End

Side Shake	5.0 mm
	(0.20 in.)

TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m
	(6-9 ft.-lbs.)
10 mm	40-60 N·m†
	(29-44 ft.-lbs.)

Crankcase	40-60 N·m†
	(29-44 ft.-lbs.)

Exhaust Cover	8-12 N·m
	(6-9 ft.-lbs.)

Flywheel Nut	200-210 N·m
	(145-152 ft.-lbs.)

Gearcase Pinion Nut	30-40 N·m
	(22-29 ft.-lbs.)

Propeller Shaft Nut	50-60 N·m
	(36-44 ft.-lbs.)

Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m
	(2-3 ft.-lbs.)
6 mm	4-7 N·m
	(3-5 ft.-lbs.)
8 mm	10-16 N·m
	(7-12 ft.-lbs.)
10 mm	22-35 N·m
	(16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m
	(2-3 ft.-lbs.)
6 mm	6-10 N·m
	(5-7 ft.-lbs.)
8 mm	15-20 N·m
	(11-15 ft.-lbs.)
10 mm	34-41 N·m
	(25-30 ft.-lbs.)

Marked "T" or SAE Grade 5

5 mm	3-6 N·m
	(2-5 ft.-lbs.)
6 mm	8-12 N·m
	(6-9 ft.-lbs.)
8 mm	18-28 N·m
	(13-20 ft.-lbs.)
10 mm	40-60 N·m
	(29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Outboard Ds150 Service Manual

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Suzuki Outboard Ds150 Service Manual:

Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco, 2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on

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Suzuki Service Manual Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? *Suzuki Service Manual, Model TS250R* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki 150 Model S32-2 Service Manual** United States Suzuki Motor Corporation,1965 *Suzuki SV650 and SV650S* Matthew Coombs,2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005 *Suzuki 150 Model S32-2 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1965 **Suzuki LT-F250 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle

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Table of Contents Suzuki Outboard Ds150 Service Manual

1. Understanding the eBook Suzuki Outboard Ds150 Service Manual
 - The Rise of Digital Reading Suzuki Outboard Ds150 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Outboard Ds150 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Outboard Ds150 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Outboard Ds150 Service Manual
 - Personalized Recommendations
 - Suzuki Outboard Ds150 Service Manual User Reviews and Ratings
 - Suzuki Outboard Ds150 Service Manual and Bestseller Lists
5. Accessing Suzuki Outboard Ds150 Service Manual Free and Paid eBooks
 - Suzuki Outboard Ds150 Service Manual Public Domain eBooks
 - Suzuki Outboard Ds150 Service Manual eBook Subscription Services
 - Suzuki Outboard Ds150 Service Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Suzuki Outboard Ds150 Service Manual Compatibility with Devices
 - Suzuki Outboard Ds150 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Outboard Ds150 Service Manual
 - Highlighting and Note-Taking Suzuki Outboard Ds150 Service Manual
 - Interactive Elements Suzuki Outboard Ds150 Service Manual
8. Staying Engaged with Suzuki Outboard Ds150 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Outboard Ds150 Service Manual
9. Balancing eBooks and Physical Books Suzuki Outboard Ds150 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Outboard Ds150 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Outboard Ds150 Service Manual
 - Setting Reading Goals Suzuki Outboard Ds150 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Outboard Ds150 Service Manual
 - Fact-Checking eBook Content of Suzuki Outboard Ds150 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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