

- Install the clamp to the bolt ①.
- Tighten the crankcase bolts to the specified torque.

 **Crankcase bolt: 11 N·m (1.1 kgf-m, 8.0 lbf-ft)**

**NOTE:**

After the crankcase bolts have been tightened, check if the crankshaft, countershaft and driveshaft rotates smoothly.

- Apply grease to the O-ring and install it to the engine sprocket spacer ②.

**CAUTION**

Replace the O-ring with a new one.

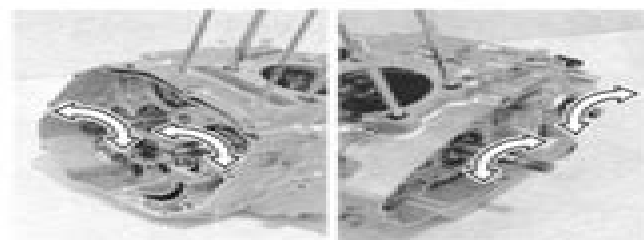
- Apply grease to each oil seal lip.

 **99000-25010: SUZUKI SUPER GREASE "A"**  
or equivalent

- Install the engine sprocket spacer ②.

**NOTE:**

The oil hole side ③ of engine sprocket spacer faces inside.



# Suzuki 6hk Manual

**Bob Henderson,A. K. Legg**



## Suzuki 6hk Manual:

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