

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rp/rpm	5/4800-5500
	6/5200-5700
	8/5200-5700

Bore:

5 Hp	.43 mm
	(1.69 in.)

6 & 8 Hp	.50 mm
	(1.97 in.)

Stroke:

5 Hp	.39 mm
	(1.54 in.)

6 & 8 Hp	.42 mm
	(1.65 in.)

Number of Cylinders	2
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Displacement:

5 HP	113 cc
	(6.90 cu. in.)

6 & 8 Hp	165 cc
	(10.07 cu. in.)

Spark Plug:

NGK	BP6HS
Electrode Gap	0.8-0.9 mm
	(0.031-0.035 in.)

Ignition Type	CDI
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Carburetor Make	Mikuni
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Idle Speed (in gear)	600-650 rpm
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Fuel:Oil Ratio	See Text
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SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.30 mm
	(0.004-0.012 in.)

Piston to Cylinder Clearance	0.052-0.067 mm
	(0.0020-0.0026 in.)

Piston Pin Diameter	11.996-12.000 mm
	(0.4723-0.4724 in.)

Max. Crankshaft Runout at

Main Bearing Journal	0.05 mm
	(0.002 in.)

Max. Connecting Rod Small

End Side Shake	4.0 mm
	(0.160 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N-m
	(11-15 ft.-lbs.)

Crankcase	8-12 N-m
	(6-9 ft.-lbs.)

Flywheel Nut	60-70 N-m
	(44-52 ft.-lbs.)

Cylinder Head Screws	20-26 N-m
	(15-19 ft.-lbs.)

Standard Screws:

5 mm	2-4 N-m
	(1-3 ft.-lbs.)

6 mm	4-7 N-m
	(3-5 ft.-lbs.)

8 mm	10-16 N-m
	(7-12 ft.-lbs.)

10 mm	22-35 N-m
	(16-26 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

Suzuki Dt 115 Owners Manual

DJ Losen



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Table of Contents Suzuki Dt 115 Owners Manual

1. Understanding the eBook Suzuki Dt 115 Owners Manual
 - The Rise of Digital Reading Suzuki Dt 115 Owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt 115 Owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt 115 Owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt 115 Owners Manual
 - Personalized Recommendations
 - Suzuki Dt 115 Owners Manual User Reviews and Ratings
 - Suzuki Dt 115 Owners Manual and Bestseller Lists
5. Accessing Suzuki Dt 115 Owners Manual Free and Paid eBooks
 - Suzuki Dt 115 Owners Manual Public Domain eBooks
 - Suzuki Dt 115 Owners Manual eBook Subscription Services
 - Suzuki Dt 115 Owners Manual Budget-Friendly Options

6. Navigating Suzuki Dt 115 Owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt 115 Owners Manual Compatibility with Devices
 - Suzuki Dt 115 Owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt 115 Owners Manual
 - Highlighting and Note-Taking Suzuki Dt 115 Owners Manual
 - Interactive Elements Suzuki Dt 115 Owners Manual
8. Staying Engaged with Suzuki Dt 115 Owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt 115 Owners Manual
9. Balancing eBooks and Physical Books Suzuki Dt 115 Owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt 115 Owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Dt 115 Owners Manual
 - Setting Reading Goals Suzuki Dt 115 Owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Dt 115 Owners Manual
 - Fact-Checking eBook Content of Suzuki Dt 115 Owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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