

SUZUKI

SUZUKI AMERICA CORPORATION
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SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	2/4500
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.488 in.)
Displacement	.50 cc (3.05 cu. in.)
Spark Plug:	
NGK	BR5HS
Electrode gap	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel/Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)

SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.)	3.0 mm (0.118 in.)

TIGHTENING TORQUES

Cylinder Head	8-12 N-m (6-9 ft.-lbs.)
Crankcase	8-12 N-m (6-9 ft.-lbs.)
Reed Plate	0.5-0.75 N-m (4.5-6.6 in.-lbs.)
Flywheel Nut	40-50 N-m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N-m (18-36 in.-lbs.)
6 mm	4-7 N-m (36-62 in.-lbs.)
8 mm	10-16 N-m (89-141 in.-lbs.)
10 mm	22-35 N-m (195-310 in.-lbs.)

Suzuki Dt2 Service Manual

IM Harris



Suzuki Dt2 Service Manual:

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Table of Contents Suzuki Dt2 Service Manual

1. Understanding the eBook Suzuki Dt2 Service Manual
 - The Rise of Digital Reading Suzuki Dt2 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt2 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt2 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt2 Service Manual
 - Personalized Recommendations
 - Suzuki Dt2 Service Manual User Reviews and Ratings
 - Suzuki Dt2 Service Manual and Bestseller Lists
5. Accessing Suzuki Dt2 Service Manual Free and Paid eBooks

- Suzuki Dt2 Service Manual Public Domain eBooks
- Suzuki Dt2 Service Manual eBook Subscription Services
- Suzuki Dt2 Service Manual Budget-Friendly Options
- 6. Navigating Suzuki Dt2 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Dt2 Service Manual Compatibility with Devices
 - Suzuki Dt2 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Dt2 Service Manual
 - Highlighting and Note-Taking Suzuki Dt2 Service Manual
 - Interactive Elements Suzuki Dt2 Service Manual
- 8. Staying Engaged with Suzuki Dt2 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt2 Service Manual
- 9. Balancing eBooks and Physical Books Suzuki Dt2 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt2 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki Dt2 Service Manual
 - Setting Reading Goals Suzuki Dt2 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki Dt2 Service Manual
 - Fact-Checking eBook Content of Suzuki Dt2 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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