SUZUKI DT8C, DT8C SAIL, DT9.9C and DT9.9C SAIL

CONDENSED SERVICE DATA

NOTE: Metric festeners are used throughout outboard motor.

TUNE-UP	SIZES—CLEARANCES CONT.
Hp/rpm	Wear Limit
9.9/5300-5700 (7.4 kW)	Piston Pin Diameter
Bore	(0.4722-0.4724 in.) Wear Limit
19 19 in h	10.4716 in 1
Stroke	Cylinder Bore Diameter
(1.81 in.)	(2.1260-2.1266 in.)
Number of Cylinders	Piston Diameter
Displacement	(2.1236-2.1242 in.)
(12.9 cu. in.)	Allowable Crankshaft
Spark Plug NGK B6HS-10	Runout
Electrode Gap	(0.002 in.)
(0.035-0.039 in.) Ignition Type	Allowable Connecting Rod
Ignition Type	Small End Side Shake
Ignition Timing	(0.157 in.)
Maximum Timing Advance 28° BTDC at 2000 rpm	
Carburetor Make Mikuni B24	TIGHTENING TORQUES Crankcase Screws
Compression Ratio	Crankcase Screws
Idle Speed (in gear). 600-650 rpm	
Fuel:Oil Ratio See Text	Cylinder Head Screws
	(15-18 ftibs.)
(1)—On 1988 DT9.9C models, ignition timing is 12 degrees	Flywheel Nut
ATDC at 600 rpm.	(59-66 ft.·lbs.)
	Standard Screws: 5 mm
SIZES-CLEARANCES	6 mm
Piston Ring End Gap	(18-35 inlbs.)
(0.006-0.012 in.)	6 mm
Wear Limit	(35-62 imlbs.)
(0.630 in.)	8 mm
Piston-to-Cylinder Clearance	(7-12 ftlbs.)
Clearance 0.052-0.067 mm	10 mm

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with automatic oil injection. The recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. Recommended fuel is unleaded gasoline with a minimum octame rating of 85.

On a new or rebuilt engine, the first tank of fuel should be mixed with a recommended oil at a 50:1 ratio and used in addition with the oil injection system to ensure sufficient lubrication during engine break-in. Gasoline and oil should be thoroughly mixed in a separate container. After first tank of fuel is depleted, switch to straight gasoline in fuel tank. Recommended lower unit lubricant is Suzuki Outboard Motor Gear Oil or a good quality SAE 90 hypoid gear oil. Gearcase capacity is 175 mL (5.9 oz.). Gearcase oil should be changed after initial 10 hours of operation and after every 100 hours of operation thereafter. Beinstall drain and vent plugs securely, using new gaskets if necessary to ensure a watertight seal.

(0.0020-0.0026 in.)

FUEL SYSTEM

CARBURETOR. A Mikumi B24-15 carburetor is used on 8 hp models and a Mikumi B24-18 carburetor is used on 9.9 hp models. Refer to Fig. SZ7-1 for exploded view of carburetor assembly. Initial adjustment of oilot screw (2) from a lightly seated position is 1-1/2 to 2 turns out on Model DTSC and 1-3/4 to 2-1/4 turns out on Model DTSC. Final adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust idle speed to 600-650 rpm in forward gear.

(16-26 ft.-lbs.)

Main fuel metering is controlled by fixed main jet (15). Standard main jet size for normal operation is #105 on Model DTBC and #137.5 on Model DTB.9C. Standard pilot jet (5) size for normal operation is #85 on Model DTBC and #65 on Model DTB-9C.

To check float level, remove float bowl (10) and invert carburetor. Measure float level from carburetor body-to-float bowl mating surface to top of float at a point 180 degrees from inlet valve as shown in Fig. SZ7-2. Float level should be 23-

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Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department

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