# SUZUKI DT50, DT60 AND DT65 (Prior to 1985)

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

Bp*rpen:
DTS0 (Prior to 1984)
DT50 (Prior to 1984)
DT50 (1984), DT60 & DT65   S4 mm
Stroke
Number of Cylinders  Displacement:  DT50 (Prior to 1984)
DT50 (Prior to 1984)
DT50 (1984), DT60 & DT65
Spark Plug: NGK
Electrode Gap
Ignition Type Breakerless Carburetor:  Make Mikuni Model B40-32 Fuel:Oil Ratio 50:17 *1984 DT50 models use NGK BSHS-10 spark plags with an electrode gap of 1 min (0.040 in.). *11984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.  SIZES—CLEARANCES Piston Ring End Gap 0.2-0.4 mm (0.008-0.016 in.) Piston Pin Diameter (0.7872-0.7874 in.)
Model
*1984 DT50 models use NGK BSHS-10 spark plogs with an electrode gap of 1 mm (0.040 in.). †1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.  SIZES - CLEARANCES Piston Ring End Gap
### 1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.  #### SIZES CLEARANCES Piston Ring End Gap
Piston Ring End Gap
(0.008-0.016 in.) Piston Pin Diameter
(0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance: 0.097-0.112 mm p.038-0.0044 in )
DT50 (1984), DT60 & DT65
Max. Crankshaft Runout at Main  Bearing Journal 0.05 mm
Max. Connecting Bod Small End (0.002 in.)
Side Shake

TIGHTENING TORQUES Cylinder Head:	
6 mm	8-12 N·m
10 mm	40-60 N·m†
40-1000	(29.44 ft -lbs.)
Crankcase	
	(29-44 ftfbs.)
Exhaust Cover	8-12 N·m
Filomobio di Mina	
Plywores instructions.	(145-152 ftlbs.)
Georgeage Pinton Net	30-40 N·m
CHORD CORNE & MINOR CHARLE	(22-29 ft. lbs.)
Propeller Shaft Nut	50-60 N·m
	(36-44 ftlbs.)
Standard Screws: Unmarked or Marked "4"	
	2-4 N·m
O MILITARE A	(2-3 ft -libs.)
6 mores	4-7 N·m
	COLUMN TO THE REAL PROPERTY.
8 mm	
	committee of the committee of
10 mm	(v-12 R109.)
	(16-26 ftlbs.)
Stainless Steel	
5 mm	2-4 N·m
	(2-3 ftlbe.) 
6 mm	
	(5-7 ftlbs.)
• mm	(11-15 ft -0m.)
EO marrier	34-41 N·m
EV 1001	(25-30 ft live )
Marked "7" or SAE Grade	
	(2-5 ftlbs.)
6 mm	
	(6-9 ftlbs.)
8 mm	
	(13-20 ftlbs.)
10 mm	
	(29-44 ftlbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

# **Suzuki Dt60 Outboard Service Manual**

**Lauren Gardner** 

#### Suzuki Dt60 Outboard Service Manual:

Suzuki Outboard Motor DT 50/60/65, 1987 Suzuki Outboard Repair and Maintenance Manual Pasquale De Marco, 2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books Suzuki Outboard Motor, DT50E ,1977

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these manuals are based on actual teardowns done by Seloc s editors authors in our on site facility Every manual features Easy to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections Accurate specifications and wiring diagrams Covers all 2 225 Hp 1 to 4 cylinder in line 4 V4 and V6 2 stroke models including fuel injected units and Jet Drives Nearly 1000 illustrations **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki Outboards**,1999 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? *Suzuki DT9.9/16 Service Manual*,1984 *Seloc Suzuki Outboards 1996-07 Repair Manual*,2008 Step by step illustrated keyed procedures guide you through every conceivable job possible including all adjustments necessary Perfect for do it yourselfers professional mechanics or students Publisher s description

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