# SUZUKI

SUZUKI AMERICA CORPORATION 3251 E. Imperial Way P.O. Box 1100 Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor classe bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
Hp/rpm	2.4500
Bore	41.0 mm
	(1.614 in.)
Stroke	
Stroke	(1.488 in.)
Philosophy and a second	
Displacement	COLUMN TOWN
	(3.05 cu. in.)
Spark Plug:	
NGK	BRSHS
Electrode gap	
	(0.020-0.023 in.)
Magneto:	
Breaker point gap	
	(0.012-0.016 in.)
Carburetor:	
Make	Milkrand
Model	VM-11-10
Fuel:Oil Ratio	
E Ges. Com manufo	THE RESERVE AND ADDRESS OF THE PARTY.
SIZES-CLEARANCES	
Piston Ring End Gap	0.10.0.25 ****
rision ning and teap	(0.004-0.010 in.)
Security of Automotive	(COOCH-OXXVV BILL)
Piston to Cylinder	and the second second second second
Clearance	0.053-0.060 mm
	(0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm
	(0.4723-0.4724 in.)

SIZES—CLEARANCES CONT. Crankshaft Runout at Main
Bearing Journal (Max.)
Connecting Rod Small End
Side Shake (Max.)
(0.118 in.)
TIGHTENING TORQUES
Cylinder Head
(6-9 ftlbs.)
Crankoase 8-12 N-m
(6-9 ftlbs.)
Reed Plate
(4.5-6.6 inlbs.)
Flywheel Nut
(30-37 ftlbs.)
Standard Screws:
5 mm 2-4 N·m
(18-36 inlbs.)
6 mm4-7 N-m
(36-62 in -lbs.)
8 mm 10-16 N-m
(89-141 inlbs.)
10 mm
(196-310 inlbs.)

# **Suzuki Dt8 1997 Service Manual**

Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section

#### Suzuki Dt8 1997 Service Manual:

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