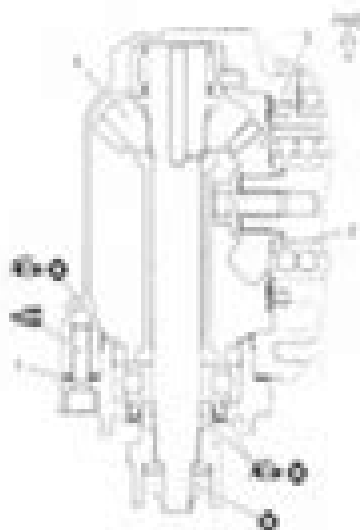


Secondary Gear Construction

Illustration



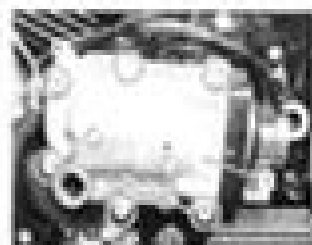
1. Drive sprocket	7. Secondary gear case gasket	9. Secondary gear case cover gasket
2. Drive chain	8. Secondary gear case cover seal	
3. Drive shaft		
4. Secondary gear case		

Secondary Drive Gear Assembly Removal and Installation

Illustration

Removal

- 1) Move the swingarm assembly backward. Refer to "Swingarm Assembly Removal and Installation" in Section 2C (Page 12-2).
- 2) Remove the lower sensor. Refer to "Speed Sensor Removal and Installation" in Section 1C (Page 1C-6).
- 3) Remove the clutch release assembly. Refer to "Clutch Release Assembly / Push Rod Removal and Installation" in Section 1C (Page 1C-10).
- 4) Remove the secondary gear case (1).



- 5) Remove the drive pin (3) and secondary drive gear assembly (2).



18-1 Drive Chain / Drive Sprocket / Drive Shaft

Installation

Install the secondary drive gear assembly in the reverse order of removal. Pay attention to the following points:

- When installing the secondary drive gear assembly, align the pin "A" and hole "B" of the bearing.

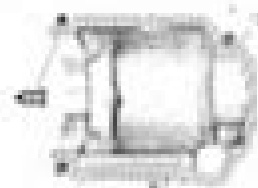


- Apply grease to the each bearing surface "C" and "D".

NOTE

- Make surfaces free from moisture, oil, dust and other foreign materials.
- Spread on surfaces thinly to form an even layer, and assemble the secondary gear case few minutes.
- Take extreme care to apply any grease to the oil hole, oil groove and bearing.

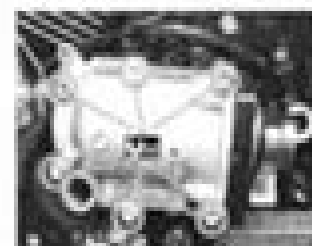
Grease: 9000-2110 (SUGAR BOND 121)



- Install the secondary gear case and temporarily tighten the bolts to the specified torque.

Tightening torque

Secondary gear case bolt (Pinch): 10 N·m (1.0 kgf·m, 11.2 ft·lb)



- Apply a small quantity of the threadlock to the bearing housing hole, and tighten them to the specified torque.

Thread lock cement: 9000-2200 (THREAD LOCK CEMENT 1000)

Tightening torque

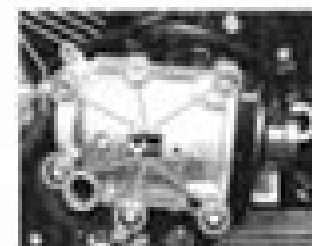
Secondary drive gear bearing housing bolt (2): 65 N·m (2.5 kgf·m, 47.3 ft·lb)



- Tighten the secondary gear bolts to the specified torque.

Tightening torque

Secondary gear case bolt (Pinch): 20 N·m (2.0 kgf·m, 14.3 ft·lb)



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