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1D-4 Power Unit Mechanical:

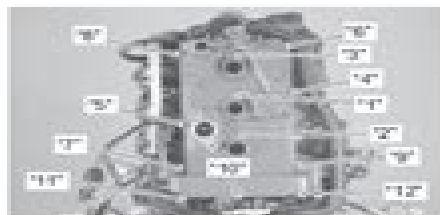
- Install cylinder head cover (2) to cylinder head, then tighten cylinder head cover bolts to specified torque.

Tightening torque

Cylinder head cover bolt (a): 11 N·m (1.1 kgf-m, 8.0 lbf-ft)



JAUS114004-01



JAUS114004-01

- Perform the following final assembly checks to ensure proper and safe operation.
 - All parts removed have been returned to their original positions.
 - Wire and hose routing matches service manual illustration. Refer to "Fuel Hose Routing" in Section 4B (Page 4B-1) and "Water Hose Routing" in Section 4B (Page 4B-4).
 - No oil leakage is evident during final test running.

Air Intake Silencer Case Removal and Installation

JAUS11140004

Removal

- Remove the starter motor. Refer to "Starter Motor Removal and Installation" in Section 1I (Page 1I-6).

- Remove the breather hose (1) from silencer case (2).



JAUS114004-01

Installation

Installation is reverse order of removal.

- Install the silencer case and starter motor. Refer to "Starter Motor Removal and Installation" in Section 1I (Page 1I-6).

Electric Parts Holder Removal and Installation

JAUS11140003

Removal

Before removing electric parts holder, disconnect battery cables from battery.

- Remove both lower side covers. Refer to "Lower Side Cover Removal and Installation" in Section 2A (Page 2A-3).
- Remove the ring gear cover. Refer to "Ring Gear Cover Removal and Installation" (Page 1D-2).
- Remove the flywheel (1). Refer to "Flywheel Removal and Installation" in Section 1K (Page 1K-4).

Special tool

- 09930-48720 (Flywheel holder)
- 09930-39411 (Flywheel remover)
- 09930-39420 (Flywheel remover bolts)



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Suzuki Df50a Manual

**Suzuki Jidosha Kogyo Kabusjiki
Kaisha. International Service
Department**



Suzuki Df50a Manual:

Suzuki Suzuki, Motor Co. Ltd,1977 *Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual* Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **Suzuki owner's manual, AC50** ,1975 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki Outboard Motor** ,1987 *Suzuki LT-F250 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 *Suzuki DF200E Owner's Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1995 **Suzuki FZ50** Martin Meek,1980 *Suzuki Service Manual Model FR50* ,1974

Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual Clymer Publications,2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color

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