

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Cylinder Head Components

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Component	Torque (N·m)	Torque (kgf-m)	Torque (ft-lb)	Remarks
1. Cylinder head bolt (3)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (3) 90°.
2. Cylinder head gasket (2)	25	1.8	18.0	Do not reuse. Tighten after rotating the above cylinder head bolt (2) 90°.
3. Cylinder head bolt (4)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (4) 90°.
4. Cylinder head bolt (5)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (5) 90°.
5. Cylinder head bolt (6)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (6) 90°.
6. Cylinder head bolt (7)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (7) 90°.
7. Cylinder head bolt (8)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (8) 90°.
8. Cylinder head bolt (9)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (9) 90°.
9. Cylinder head bolt (10)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (10) 90°.
10. Cylinder head bolt (11)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (11) 90°.
11. Cylinder head bolt (12)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (12) 90°.
12. Cylinder head bolt (13)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (13) 90°.
13. Cylinder head bolt (14)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (14) 90°.
14. Cylinder head bolt (15)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (15) 90°.
15. Cylinder head bolt (16)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (16) 90°.
16. Cylinder head bolt (17)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (17) 90°.
17. Cylinder head bolt (18)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (18) 90°.
18. Cylinder head bolt (19)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (19) 90°.
19. Cylinder head bolt (20)	30	2.0	22.0	Do not reuse. Tighten after rotating the above cylinder head bolt (20) 90°.

Suzuki Drz4owners Manual

Puja Mehta



Suzuki Drz4owners Manual:

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Suzuki DR 750S Service Manual, 1988 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu),

Suzuki T350-II Owner's Manual Suzuki Motor Co, 197? Suzuki Service Manual, Model TS250R. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki owner's manual RM80X, 19?? *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki Service Manual Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department, 197? Suzuki RM400, 1977 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 Suzuki DR-Z400/DR-Z400E/DR-Z400S & DR-Z400SM, '00-'10 Haynes Publishing, 2020-02-25 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Suzuki DR Z400 DR Z400E DR Z400S troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Suzuki owner's manual, AC50, 1975 **Suzuki Owner's Manual TS250**, 1978 **Suzuki Carry & Every English Factory Service Manual** James Danko, 2008-05 For Suzuki Carry Every Van owners here is your new Carry Every Factory Service Manual never before available in English Vehicle Types All including Specialty Vehicles Jacking Positions Vehicle Engine Decoding Vehicle Data Body Chassis Frame Steering Front Suspension Rear Suspension Differential Diff Lock Exhaust System Engine Cooling Fuel System Tune Up Procedure Ignition system Electronic Conventional Starter System Circuits Charging System Manual Transmission 2WD 4WD Electrical Full Brake down Schematics Brake System Engine Complete Overhaul Measurement Conversion Chart Enjoy the book and there are more coming for Honda Daihatsu Subaru Mitsubishi and others *Suzuki Owner's Manual*, 1983* Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1974 **Suzuki TS250 Owner's Manual**, 1975 *Suzuki Service Manual* Suzuki Motor Company,

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Table of Contents Suzuki Drz4owners Manual

1. Understanding the eBook Suzuki Drz4owners Manual
 - The Rise of Digital Reading Suzuki Drz4owners Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Drz4owners Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Drz4owners Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Drz4owners Manual
 - Personalized Recommendations
 - Suzuki Drz4owners Manual User Reviews and Ratings
 - Suzuki Drz4owners Manual and Bestseller Lists
5. Accessing Suzuki Drz4owners Manual Free and Paid eBooks
 - Suzuki Drz4owners Manual Public Domain eBooks
 - Suzuki Drz4owners Manual eBook Subscription Services
 - Suzuki Drz4owners Manual Budget-Friendly Options

6. Navigating Suzuki Drz4owners Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Drz4owners Manual Compatibility with Devices
 - Suzuki Drz4owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Drz4owners Manual
 - Highlighting and Note-Taking Suzuki Drz4owners Manual
 - Interactive Elements Suzuki Drz4owners Manual
8. Staying Engaged with Suzuki Drz4owners Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Drz4owners Manual
9. Balancing eBooks and Physical Books Suzuki Drz4owners Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Drz4owners Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Drz4owners Manual
 - Setting Reading Goals Suzuki Drz4owners Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Drz4owners Manual
 - Fact-Checking eBook Content of Suzuki Drz4owners Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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