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- DE20/25/30 "N" (92) MODEL

#### POWER UNIT 67

Remove the two nuts securing the relay with the two cables from the battery and starting motor being held by hand. Then, disconnect ground wire (8) of the solenoid coil and the yellow/green lead wire (8), so that the motor relay can be detached in the arrow-headed direction.

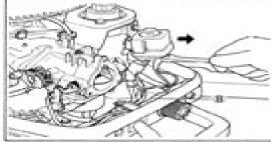


Fig. 4-13

Remove the battery cable and motor clamp after removing the bolt, and disconnect the white lead wire '\$\overline{X}\$'.

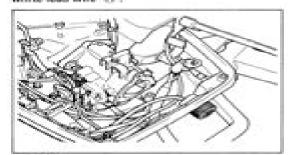


Fig. 4.14

Detach the grommet. Pull the battery cable out from the undergover.

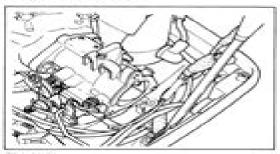
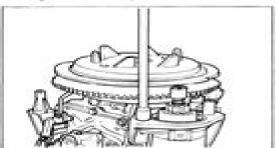


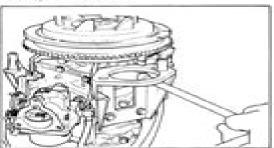
Fig. 4-15

Remove the two mounting bolts to detach the starting motor assembly.



Feg. 4-16

Remove four mounting bolts to detach the starting motor bracket.



Frag. 4-17

# Suzuki Dt20 2001 Manual

**Minjie Lin** 

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