

TASK ONE

Surface hardening of steels

Surface hardening of steel is the operation carried out on the steel to increase its strength and hardness thus improving on its ability to resist wearing of parts. The process is carried out in a way that does not affect the internal soft tough part. The hardening of surface parts of steel is very vital in parts like applications of turbine, bearing or shafts, ring gear, cam and automotive components since their surfaces must be hard enough to resist the wearing processes and internal parts should tough to resist operational impacts on the steel. The treatment methods usually result into stresses at interior or the surfaces of the metals more specifically during cooling. The stress created facilitates propagation of crack while reducing the possibility of crack initiation at the casing of the metal (Wang et al 2015).

The various techniques applied in surface hardening treatment of steels include the diffusion methods of substrate treatment like nitrocarburizing, carbonitriding, carburizing, nitriding and boriding and the selective methods of hardening like laser hardening, flame hardening, electron beam hardening, induction hardening, ion implantation and selective nitriding and carburizing. The associated problems of cracking and distortion in through hardening are reduced in surface hardening since the process can be done on steels of low and medium carbon contents making it more advantageous.

Diffusion surface hardening methods

This is based on the thermochemical process that generates the required heat for diffusing the hardening elements to the various sub-surfaces and surfaces of metal parts for modifications on

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Ian Pickup



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Research in Education ,1973 Engineering & Contracting ,1919 Engineering Design ,1974 **Mechanical Engineer's Reference Book** A. Parrish,2014-05-19 Mechanical Engineer s Reference Book 11th Edition presents a comprehensive examination of the use of Syst me International d Unit s SI metrication It discusses the effectiveness of such a system when used in the field of engineering It addresses the basic concepts involved in thermodynamics and heat transfer Some of the topics covered in the book are the metallurgy of iron and steel screw threads and fasteners hole basis and shaft basis fits an introduction to geometrical tolerancing mechanical working of steel high strength alloy steels advantages of making components as castings and basic theories of material properties The definitions and classifications of refractories are fully covered An in depth account of the mechanical properties of non ferrous materials is provided Different fabrication techniques are completely presented A chapter is devoted to description of tubes for water gas sanitation and heating services Another section focuses on the accountant s measure of productivity The book can provide useful information to engineers metallurgists students and researchers **Public Health Engineering Abstracts** ,1955 **Fundamentals of Modern Manufacturing** Mikell P. Groover,2010-01-07 Engineers rely on Groover because of the book s quantitative and engineering oriented approach that provides more equations and numerical problem exercises The fourth edition introduces more modern topics including new materials processes and systems End of chapter problems are also thoroughly revised to make the material more relevant Several figures have been enhanced to significantly improve the quality of artwork All of these changes will help engineers better understand the topic and how to apply it in the field **Textile World** ,1927

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