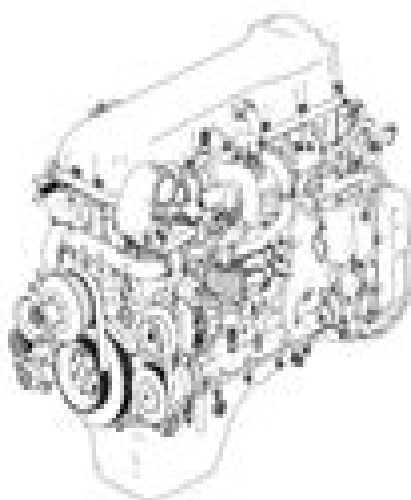


This Service Bulletin replaces SB 21145, "Cylinder Liner and Piston, Wear Check" dated 05/2007, publication No. PVTN-20120803.

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### Cylinder Liner and Piston, Wear Check D11H, D13H, D16H

#### Cylinder Liner and Piston, Wear Check



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This information covers cylinder liner wear checking on the Volvo D11H, D13H, and D16H engines.

#### Contents

- "Cylinder Liner and Piston, Wear Check" page 2

Notes: Information is subject to change without notice.  
Illustrations are used for reference only and can differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

## Service Procedures

2131-06-04-01

### Cylinder Liner and Piston, Wear Check

You must read and understand the precautions and guidelines in Service Information, group 20, "General Safety Practices, Engine" before performing this procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Thoroughly clean the cylinder liners and pistons before inspecting and measuring. To thoroughly check for cracks, remove the cylinder liner from the cylinder block. Mark the position of the cylinder liner in the cylinder block before removing it so it can be installed in the same position during assembly.

#### Cylinder Liner

1. Check the cylinder liner for cracks, paying special attention to the liner center. The magnesium powder method can be used for checking.
2. Measure the cylinder liner wear with a cylinder bore gauge. To find out the exact amount of wear, calibrate the cylinder bore gauge with a gauge ring or micrometer. The original bore size of the cylinder liner can be used as a reference measurement.



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# Volvo Truck Service Manual Engine

**N Noddings**



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