

In case of any magneto faulty part replacement actuate with dismantling at sequent parts as follows:

- starting/lever pedal (wrench 11, plastic mallet)
- side protection shield fixed on swinging arm (wrench 10)
- engine cover (flat screwdriver)
- flywheel nut (socket wrench 17, flywheel holder—special tool 732.202—fig. 12)
- flywheel (wrench 32 and 19, flywheel extractor—special tool 732.746—fig. 13)
- stator plate (flat screwdriver)



Fig. 12



Fig. 13

For proper function of the engine is essential a correct ignition timing. The ignition advance should be $1,5 \pm 0,2 \text{ mm}^*$. The most common cause of incorrect timing is due wear or damage of contact breaker points, wear of cam actuated breaker nose lever, damage of condenser. To provide the exact timing is necessary to replace faulty parts and proceed (fig. 14) as follows:

- Screw the special tool 732.193 and dial gauge 975.709 with gauge pin 011.008 into the spark plug hole. By rotating the flywheel put the piston to the T.D.C. and set the dial gauge to zero.
- With the flywheel in T.D.C. set the contact breaker points gap between 0,35 to 0,45 mm
- With a test light, buzzer or Ohm meter determine when contact breakerpoints connection is made. The testing device must be connected to the short circuit (black) wire and to the ground of the engine. At the moment of connection of the points the test battery light will glow brightly, the buzzer will change the acoustic frequency or the Ohm tester will show approx. zero Ohms.
- Rotate the flywheel in the clockwise direction until the dial gauge will show the value of 1,5 mm
- By means of oblong fixing openings rotate the stator base plate and find a contact breaker points connection - opening position (test indication).
- Tighten the stator base plate and recheck the ignition advance which should be max. 1,7 mm
- In case of excessive advance, the stator base plate should be rotated in the direction of entire rotation (see arrow of flywheel). In case of insufficient advance turn the plate in the opposite direction.
- In case of incapable timing setting with a stator base plate rotation provide with the contact breaker points gap setting but under prescribed limits.
- For efficient spark intensity or high ignition voltage is essential a proper abris adjustament. As a matter of fact, it is the distance between the edge of the ignition coil pole shoe and the receding magnet pole edge at the opening point of the contact breaker and it should be within the range of $12 \pm 2 \text{ mm}$ ($0,473 \pm 0,079 \text{ in}$). The gap should be measured the moment the intensity of light or sound frequency is changed on the gauge (fig. 14).

Tomos Manual Hynes

Lingsheng Yao



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