# Stick Welding Rod Size, Amperage & Metal Thickness Chart

Electrode	Diameter			Metal Thickness		
	in	mm	Amperage	in	mm	
6010 / 6011	3/32"	2.4	40-85	3/32 - 3/16"	2.4 - 4.8	
6010 / 6011	1/8"	3.2	75-125	1/8 - 1/4"	3.2 - 6.4	
6010 / 6011	5/32"	4	110-165	1/4" - 3/8"	6.4 - 9.5	
6010 / 6011	3/16"	4.8	140-210	Over 3/8"	Over 9.5	
6010 / 6011	7/32"	5.6	160-250	Over	75	
6013	1/16"	1.6	20:48			
GII	*****	-				

SELECTING WELDING ROD SIZES & AMPERAGE (CHART & GUIDE)

# **Welding Rod Guide Chart**

**Michael Seilmaier** 

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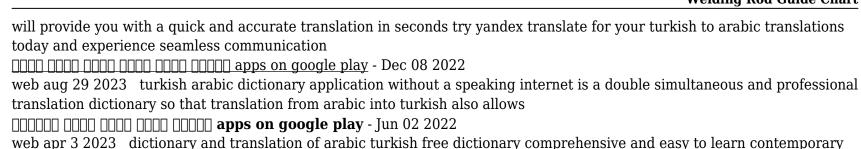
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