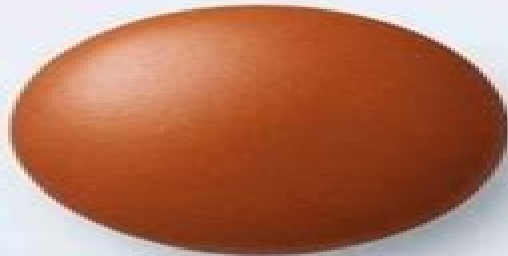


SUGAR COATING



VS

FILM COATING



Thick (50–100 μm)	Coating Thickness	Thin (10–20 μm)
Longer process	Time Required	Faster process
Glossy, colored	Appearance	Can be matte or glossy
Sugar, colorants, gum, gelatin	Ingredients Used	Polymer (e.g. HPMC), plasticizer, solvent
Significant (30–50%)	Weight Increase	Minimal (2–5%)
Good	Protection	Also provides good

WHY CHOOSE SUGAR COATING OR FILM COATING?

- Mainly used for taste masking
- Creates visually appealing and palatable product

- Quick process, minimal weight gain
- Ability to modify drug release

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United States Engineers Corps (Army).



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