

General information

About this Workshop Manual

This Workshop Manual contains descriptions and instructions for the repair of standard versions of engines: TAD940GE, TAD941GE, TAD940VE, TAD941VE, TAD942VE, TAD943VE.

The workshop manual can illustrate tasks done on any of the engines noted above. This means that the illustrations and photographs which clarify certain details might, in some cases, not correspond with other engines. Repair methods are similar in all important respects, however. The Engine Designation and Engine Numbers can be found on the product plate. See "Technical data TAD940GE, TAD941GE, TAD940VE, TAD941VE, TAD942VE, TAD943VE". Please always include both the engine designation and the engine number in all correspondence.

The Workshop Manual is produced primarily for the use of Volvo Penta workshops and service technicians. For this reason the manual presupposes a certain basic knowledge and that the user can carry out the mechanical/electrical work described to a general standard of engineering competence.

Volvo Penta constantly improves its products, so we reserve the right to make modifications without prior notification. All information in this manual is based on product data which was available up to the date on which the manual was printed. Any material changes introduced into the product or service methods after this date are notified by means of Service Bulletins.

Spare parts

Spare parts for the electrical and fuel systems are subject to various national safety requirements. Volvo Penta Original Spare Parts meet these specifications. Any type of damage which is the result of using spare parts that are not original Volvo Penta parts for the product in question will not be covered under any warranty or guarantee provided by AB Volvo Penta.

Certified engines

The manufacturer warrants that both new and currently operating engines that are certified to national and regional environmental regulations meet environmental requirements. The product must correspond to the engine that was approved during certification. The following requirements for service and spare parts must be complied with, for Volvo Penta as a manufacturer to be responsible for ensuring that engines in use comply with the stipulated environmental requirements:

- Service and maintenance intervals recommended by Volvo Penta must be followed.
- Only Volvo Penta Original Spare Parts intended for the certified engine version may be used.
- Service work that covers injection pumps, pump settings, and injectors must always be carried out by an authorized Volvo Penta workshop.
- The engine must not be converted or modified in any way, except for the accessories and service kits which Volvo Penta has approved for the engine.
- Installation changes to the exhaust pipe and the engine bay air inlet ducts (ventilation ducts) must not be done without further discussion, since this could affect exhaust emissions. No tamper-seals may be broken by unauthorized personnel.



IMPORTANT! When spare parts are needed, use only Volvo Penta Original Spares.

Use of non-original parts will result in AB Volvo Penta being unable to warrant that the engine corresponds to the certificated engine version.

Any damage, injury and/or costs which arise due to the use of non-original Volvo Penta spares for the product in question will not be compensated by Volvo Penta.

Tad941ge Workshop Manual

**British Leyland (Austin-Morris).
Service Division**



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