

Removal and Installation of Steering Linkage

Job No.
46-9

Modification: Fitting sleeve (Fig. 46-9/3a) and ball pin (Fig. 46-9/4c) added

A. Cars with 1st Version Front Axle

Removal:

Note: The operations with regard to the steering linkage described below refer to the two tie-rods and the center tie-rod.

1. Loosen and remove the hexagon screw fastening the steering shock-absorber (7) to the bracket (6) at the center tie-rod (5) (Fig. 46-9/1).

2. After removing the cotter pins, unscrew the castle nuts at the outside joints (4) of the tie-rods and at the joints (3) and (8) of the center tie-rod (Fig. 46-9/1).

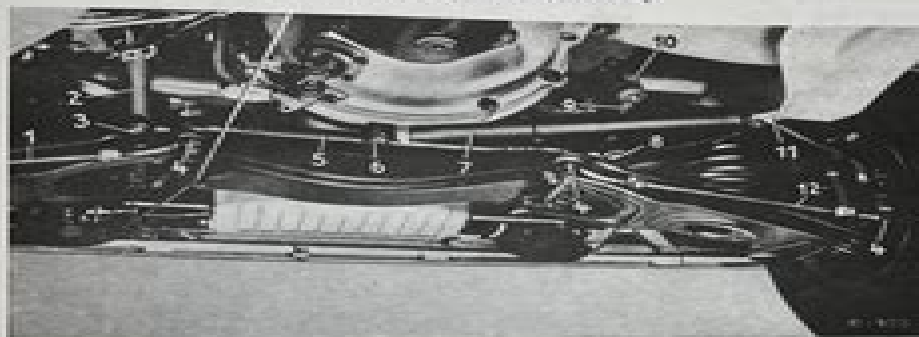


Fig. 46-9/1

- 1 Left tie-rod
- 2 Steering gear arm
- 3 Ball joint 22 mm ϕ for center tie-rod
- 4 Ball joints 20 mm ϕ for tie-rods
- 5 Center tie-rod
- 6 Bracket for steering shock-absorber on the center tie-rod
- 7 Steering shock-absorber
- 8 Pivot joint for center tie-rod
- 9 Steering relay arm
- 10 Transverse bearing for steering relay arm
- 11 Bracket for steering shock-absorber on chassis base panel
- 12 Right tie-rod

3. Press out the tie-rods at the left and at the right from the steering knuckle arm and press out the center tie-rod from the steering gear arm and the steering relay arm, using Fixture 136 589 12 33 (Fig. 46-9/2 and 46-9/3). Remove the steering linkage.

Note: For all these joints which require no maintenance only a fixture with a base of 4.5 mm can be used. The modern version of Fixture 136 589 12 33 has a base of 4.5 mm. Older versions of this fixture with a 7 mm base can be subsequently turned down or ground down provided that a minimum thickness of 4 mm is left.

Installation:

4. Check the joints of the tie-rods and of the center tie-rod. The two tie-rods have ball joints with a diameter of 22 mm, whereas the center tie-rod has a ball joint of 25 mm diameter at the left on the steering gear arm and a flexible pivot joint at the right on the steering relay arm (Fig. 46-9/4 a, b, c). The internal ball joint for the tie-rod is fitted in the center tie-rod (Fig. 46-9/1). If one of the joints is defective, the tie-rod end or the center tie-rod must be replaced. Fixture 136 589 12 33 should also be used to press the tie-rods off the ball pins in the center tie-rod.



Fig. 46-9/2

- 1 Fixture 136 589 12 33
- 2 Center tie-rod
- 3 Tie-rod

46-9/1

W111 Maintenance Manual

Katrin Zwirgmaier



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