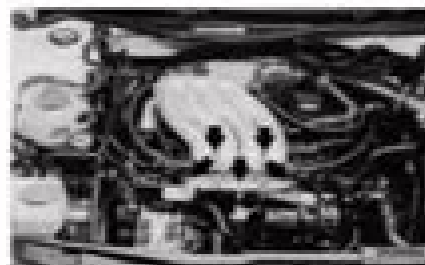


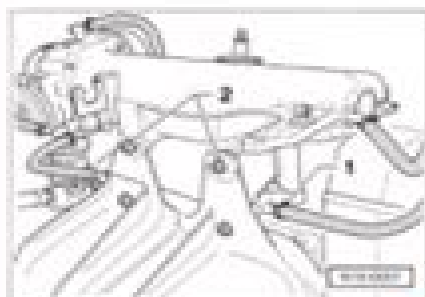
Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (A6D engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (A6D engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On rear upper section of intake manifold and top water pump, off-mount water pump on lower section with suitable strap (A) or water pump (A) or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
 - To loosen and tighten, counter-bolt with 34 N.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn (A) is required on 1.5L (A6D) engine.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
10. Water pump pulley
11. Water pump pulley
12. Water pump pulley
13. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (20°).
14. Nut
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten, counter-bolt with 34 N.



17. Camshaft sprocket
 - Release from camshaft using two-part pulley.
18. Timing belt roller
 - Remove automatic timing belt roller spring roller.
19. Water pump
20. Injection pump sprocket
 - Two-piece connection.
21. Bolt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Informatics before removing cap and pump.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

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Léo Pomar



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nacido en viena en 1797 franz schubert destacó en todos los géneros musicales sin embargo con más de 600 canciones demostró ser con diferencia el compositor más creativo de la historia de la música en lo que a bellas melodías se refiere

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dedicado a su música en ese momento el joven comenzó a componer y sus primeras obras fueron interpretadas por una orquesta de alumnos de a s internado de la ciudad donde fue violinista en 1813 se jubila para empezar a trabajar como

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web 1 day ago cruel summer was something of a surprise hit and the tune isn't done on the charts yet the song was originally released on swift's 2019 album lover and it was a fan favorite from the moment