

Installation

- 01 Heat the output bearing's inner race to max. 110 °C. Place protection ring **1X56 138 187 (1)** onto the output bearing to do this.

NOTE

The shafts must be assembled correctly ready for installation.

**DANGER**

Only touch heated protective tool when wearing protective gloves.

- 02 Remove protection ring **1X56 138 187** and carefully insert the shafts fully into the transmission housing.
- 03 Pull the shafts into the correct axial position from the output end using a bushing (against the bearing inner race or speedometer worm) and a hex bolt (M12x1.5). Tightening torque = 120 Nm.

NOTE**Separate clutch housing version**

Check the installation is correct by measuring distance "B", see section 10.1. Remove the bushing and hex bolt.

- 04 Remove fixtures and auxiliary strip
- 05 Coat thread of articulated bolts with sealing compound. First screw in articulated bolts of 1st/2nd gear with spring washer.

NOTE

Articulated bolts for 1st/2nd gear (2) = approx 48.5 mm

Articulated bolts for 3rd/4th gear (3) = approx 55.0 mm

Articulated bolts for 5th/6th gear (4) = approx 55.0 mm

NOTE

Overdrive version (4),
direct drive version (5).

- 06 Screw in and tighten the remaining articulated bolts and spring washers as previously described. Tightening torque = 160 Nm.



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Th180 Transmission Repair Manual

Julia Schneider



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General Motors Automatic Transmission Overhaul John Haynes, 2002-02-21 Covers rear wheel drive transmissions THM200 4R THM350 THM400 and THM700 R4 and front wheel drive transaxles THM125 125C THM3T40 THM440 T4 and THM4T60 **4-speed Transmission Repair Manual** Toyota Motor Sales Co., Ltd. Export-Technical Division, 1966 *Max Ellery's Transmission Repair Manual Holden's 1963-1988* Max Ellery, 1996-07-01 **Toyota Automatic Transmission Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha, 1972 *Four-speed Transmission Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department, 1966 *Chevrolet Powerglide Automatic Transmission* General Motors Corporation. Chevrolet Motor Division, 1952 **Transmission Repair Book Ford 1960 to 2007** Max Ellery, 2003-05-01 Automatic AOD BW 35 40 LE85 91 93 95 97 C4 C5 C6 C9 C10 FMX and M51 Manual 3 speed 4 speed and 5 speed single rail Top Loader T5 and M57 Step by step instructions for a pull down and rebuild Includes specifications torque settings problem diagnosis shift speeds plus more information This book is from an Australian publisher and covers both American and Australian applications **1993-94-95-96-1997 Ford Ranger 5R55E Transmission Repair Manual** , This is the PDF service repair manual for the Ford Ranger 1993 1997 Transmission Transference 4x4 system The same manual auto shops and dealers reference to This is not your everyday off the shelf auto store manual This manual is guaranteed to be better than any auto store manual Detailed drawings Detail diagrams Detail step by step instructions Covers more than standard manuals Available as PDF no more damage manuals Chapters include Diagrams Transmission Transference Electrical 4R44E 5R55E Transmissions Automatic Manual 4wd 4x4 Gem Generic Module **Toyota Motor Sales Co Toyota, Toyota W-50 5-speed Manual Transmission Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Service Training Department, 1974 **Toyota W-50 5-speed Manual Transmission Repair Manual** Toyota Motor Sales, U.S.A., Inc, 1974 **Toyota Automatic Transmission Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha, 1978 *Toyota Automatic Transmission Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha, 1977 **Model 35 Automatic Transmission Workshop Manual** Rootes Limited. Service Division, 19?? *Toyota Automatic Transmission Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha, 1973 **Toyota Automatic Transmission Repair Manual** Toyota Motor Sales Co. Ltd, 1976 *Service Manual* , 1988 *Toyota Corona Three Speed Automatic Transmission Repair Manual* Australian Motor Industries. National Service Division, 1983 **Toyota Automatic Transmission Repair Manual, A40D** Toyota Jidōsha Hanbai Kabushiki Kaisha, 1981 *Toyota Corona Automatic Transmission Repair Manual* Australian Motor Industries Ltd. National Service Division,

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