

Volkswagen Polo Mk5 2010-2017 Workshop Manual

Assembly exercise - crankshaft

1. Note

- The assembly team should ensure that the engine and gearbox support is not damaged.
- During the assembly of the crankshaft, the following must be observed:
 - The crankshaft bearings must be correctly aligned.
 - The crankshaft bearings must be correctly aligned.
 - The crankshaft bearings must be correctly aligned.

2. Bolt

- Remove the bolt.
- 10 Nm + 1 Nm 90° torque.

3. Bearing cap

- Remove the 1st bearing cap.
- Installation position: bearing cap and bearing cap must align vertically.

4. Bolt

- Remove the bolt.
- Remove the bolt and the bearing cap.
- 10 Nm + 1 Nm 90° torque.

5. Main bearing

- Remove the main bearing.

6. Main bearing

- Remove the main bearing.
- Remove the main bearing.
- Remove the main bearing.
- Remove the main bearing.

7. Crankshaft

- Remove the crankshaft.
- Remove the crankshaft.
- Remove the crankshaft.
- Remove the crankshaft.

8. Crankshaft

- Remove the crankshaft.

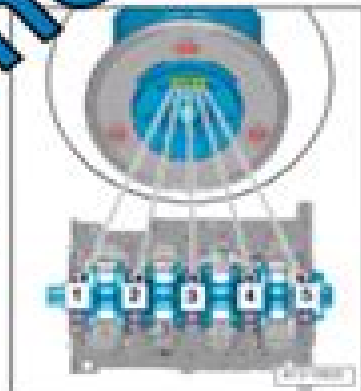
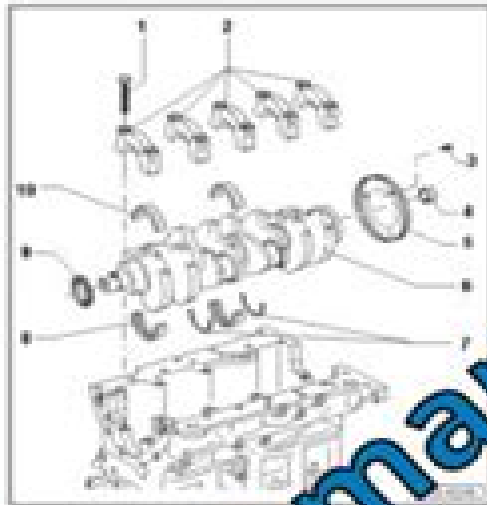
9. Bearing cap

- Remove the bearing cap.
- Remove the bearing cap.

Alignment of crankshaft bearing shells for bearing cap

- The bearing cap is aligned with the bearing cap.
- The bearing cap is aligned with the bearing cap.
- The bearing cap is aligned with the bearing cap.

Label	Value
1	10 Nm + 1 Nm 90°
2	10 Nm + 1 Nm 90°
3	10 Nm + 1 Nm 90°
4	10 Nm + 1 Nm 90°
5	10 Nm + 1 Nm 90°
6	10 Nm + 1 Nm 90°
7	10 Nm + 1 Nm 90°
8	10 Nm + 1 Nm 90°
9	10 Nm + 1 Nm 90°
10	10 Nm + 1 Nm 90°



Removal

- Remove the bolt.
- Remove the bolt, remove the upper bearing cap and the upper bearing cap.

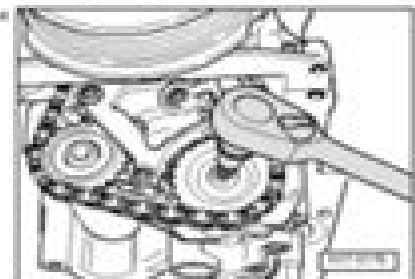
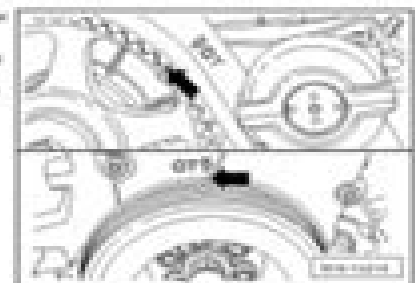
1. Caution

Risk of destruction due to twisted bolt (jamming).
Only turn crankshaft in engine direction of rotation.

- Turn crankshaft by hand, remove the upper bearing cap and the upper bearing cap.
- Remove the bolt, remove the upper bearing cap and the upper bearing cap.
- Remove the bolt, remove the upper bearing cap and the upper bearing cap.

- Put off chain guard if necessary, remove bearing cap through bearings, remove using a small screwdriver.

- Remove bolt for oil pump chain sprocket. Crankshaft crankshaft on bolt for bearing cap, while doing so.



Vw Polo 19 Tdi Workshop Manual

DP Hallahan



Vw Polo 19 Tdi Workshop Manual:

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