



- Remove the cover (arrow) from the clutch and move it to the side.

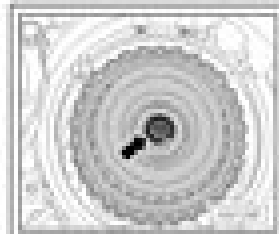


#### Caution

*Avoid removing or lifting up the clutch pack carrier. Not even a little! The clutch disc should rotate themselves.*



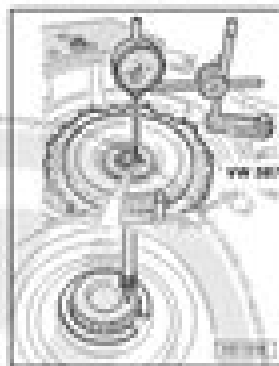
- Select the 2 mm lock ring provided with all the lock rings and carefully install it (arrow).



Perform two measurements before removing the lock ring again.

#### First Measurement

- The locking pin - T10300- remains installed.
- Install the universal dial gauge bracket - VW 561- to the transmission flange.



- Place the dial gauge button on the input shaft.
- Adjust the dial gauge pretension to 0.
- Raise the clutch up as far as the stop and note the measurement.

#### Second Measurement

- The locking pin - T10300- remains installed.



- Place the gauge button on the hub of the large clutch pack carrier.

The plunger must not rest on the lock ring.

- Readjust the dial gauge pretension to 0.
- Raise the clutch up as far as the stop again and note the measurement as well.

**Now the calculation will be made to determine which of the remaining nine lock rings will be finally installed.**

- Use the formula:  

$$\text{The second measurement minus the first measurement plus } 1,25 \text{ mm} = \text{the thickness of the lock ring to be installed}$$

- Note the result.

The remaining 8 lock rings are sized in 0.1 mm increments.

- Measure all the lock rings and determine the one that is the closest match to the result.
- Remove the 2 mm lock ring and replace it with the lock ring that was measured.
- Choose all of the other lock rings remaining and the 2 mm wider thick lock ring.

Lock rings must only be installed one time.

- Insert the pump shaft.



- Insert the clutch cover so that the tab aligns with mark.



# Volkswagen Jetta Golf Gti Workshop Repair Manual

**Mark Steyvers**



## **Volkswagen Jetta Golf Gti Workshop Repair Manual:**

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