

T42-0004-0004

Connect fuel shut-off cable and speed control linkage, if equipped. Install and securely tighten electrical connections to shut-off solenoid and throttle positioning solenoid, if equipped. Connect cold start switch, if equipped.

15. Bleed air from fuel system as outlined in this group. (See BLEED THE FUEL SYSTEM in this group.) Start engine, run for several minutes and check entire fuel system for leaks.

LUBRICATING SYSTEMS

Remove Lucas Fuel Injection Pump

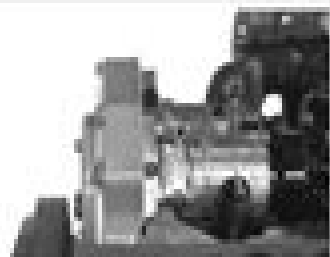
NOTE: The injection pump serial number tag (bold arrow) is located on the bottom of the pump.

IMPORTANT: Never clean clean in post cold water on a fuel injection pump while the pump is running or while it is warm. Doing so may cause seizure of internal rotating (shaft) parts.

1. Clean the fuel injection pump, lines and area around the pump with cleaning solvent or a steam cleaner.
2. Disconnect shut-off cable and speed control linkage, if equipped. Disconnect electrical connection to shut-off solenoid or throttle positioning solenoid, if equipped. Disconnect cold start switch, if equipped. Tag electrical wires for correct reassembly.

IMPORTANT: ALWAYS use a lockstep wrench when loosening or tightening fuel lines at injection pump so that discharge fittings are not altered to prevent possible internal pump damage.

3. Disconnect fuel return line (A), fuel supply line (C) and vented line (D).
4. Disconnect all fuel delivery (pressure) lines (B) from injection pump using a suitable 12 mm deep-well crescent wrench.



Lucas Fuel Injection Pump



Fuel Lines: Return and Pressure Lines

- A—Fuel Return Line
- B—Fuel Delivery (Pressure) Lines
- C—Fuel Supply Line
- D—Vented Line

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5. Remove injection pump drive gear cover (A). Remove drive gear retaining nut (B) and washer from end of pump shaft. Be careful not to let washer fall inside timing gear cover.

- A—Drive Gear Cover
- B—Drive Gear Retaining Nut



Injection Pump Drive Cover



Pump Drive Gear Retaining Nut

LUBRICATING SYSTEMS

NOTE: The injection pump drive gear fits snugly onto a tapered drive shaft and is retained by a lockstep nut installed in drive shaft. Use ID-No. 7000374 Drive Gear Puller (A) to remove drive gear from shaft.

6. Attach ID-No. 7000374 Drive Gear Puller to injection pump drive gear as shown. Follow instructions provided with tool set.

NOTE: Replace if 6 mm, Grade 12.9 cap screws (C) as needed.

7. Evenly tighten the two 6 mm, Grade 12.9 screws (threaded in drive gear) and snugly tighten center forcing screw (B) against end of pump shaft.

8. Tighten center forcing screw until pump drive gear is free from tapered shaft. Remove ID-No. 7000374 Puller from drive gear.



Pump Drive Gear Puller in Place

- A—Drive Gear Puller
- B—Forcing Screw
- C—Cap Screws

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Table of Contents Workshop Manual For Mechanical

1. Understanding the eBook Workshop Manual For Mechanical
 - The Rise of Digital Reading Workshop Manual For Mechanical
 - Advantages of eBooks Over Traditional Books
2. Identifying Workshop Manual For Mechanical
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Manual For Mechanical
 - User-Friendly Interface
4. Exploring eBook Recommendations from Workshop Manual For Mechanical
 - Personalized Recommendations
 - Workshop Manual For Mechanical User Reviews and Ratings

- Workshop Manual For Mechanical and Bestseller Lists
- 5. Accessing Workshop Manual For Mechanical Free and Paid eBooks
 - Workshop Manual For Mechanical Public Domain eBooks
 - Workshop Manual For Mechanical eBook Subscription Services
 - Workshop Manual For Mechanical Budget-Friendly Options
- 6. Navigating Workshop Manual For Mechanical eBook Formats
 - ePub, PDF, MOBI, and More
 - Workshop Manual For Mechanical Compatibility with Devices
 - Workshop Manual For Mechanical Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Workshop Manual For Mechanical
 - Highlighting and Note-Taking Workshop Manual For Mechanical
 - Interactive Elements Workshop Manual For Mechanical
- 8. Staying Engaged with Workshop Manual For Mechanical
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Manual For Mechanical
- 9. Balancing eBooks and Physical Books Workshop Manual For Mechanical
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Manual For Mechanical
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Workshop Manual For Mechanical
 - Setting Reading Goals Workshop Manual For Mechanical
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Workshop Manual For Mechanical
 - Fact-Checking eBook Content of Workshop Manual For Mechanical
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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