

SECTION 5—TROUBLESHOOTING—DIAGNOSTIC CODES PRESENT

5-1.

5-2. DIAGNOSTIC CODE MEMORY

Diagnostic codes are logged in a list in memory (sometimes referred to as the queue), listing the most recently occurring code first and logging up to five codes. The codes contained in the list have information recorded as shown in the table below (codes are examples). Access to the code list position, main code, subcode and active indicator is through either the shift selector display, Allison DOC™ For PC–Service Tool, or the Pro-Link® 9000 diagnostic tool. Access to ignition cycle counter and event counter information is through either of the diagnostic tools only. Further detail on the use of Allison DOC™ For PC–Service Tool or Pro-Link® 9000 diagnostic tools is presented in Appendix J of this manual.

Table 5-1. Code List

Code List Position	Main Code	Subcode	Active Indicator	Ignition Cycle Counter	Event Counter
d1	21	12	YES	00	10
d2	45	12	YES	00	04
d3	23	12	YES	08	02
d4	34	12	YES	13	01
d5	56	11	YES	22	02
Displayed on shift selector and diagnostic tool d = "diagnostic"			YES = LED indicator illuminated	Not available on shift selector display	

The following paragraphs define the different parts of the code list.

- A. **Code List Position.** The position which a code occupies in the code list. Positions are displayed as "d1" through "d5" (Code List Position #1 through Code List Position #5).
- B. **Main Code.** The general condition or area of fault detected by the ECU.
- C. **Subcode.** The specific area or condition related to the main code in which a fault is detected.
- D. **Active Indicator.** Indicates when a diagnostic code is active. The MODE indicator LED on the shift selector is illuminated or the diagnostic tool displays **YES**.
- E. **Ignition Cycle Counter.** Determines when inactive diagnostic codes are automatically cleared from the code list. The counter is increased by one each time a normal ECU power down occurs (ignition turned off). Inactive codes are cleared from the code list after the counter exceeds 25.
- F. **Event Counter.** Counts the number of occurrences of a diagnostic code. If a code is already in the code list and the code is again detected, that code is moved to position d1, the active indicator is turned on, the Ignition Cycle Counter is cleared, and 1 is added to the Event Counter.

5-3. CODE READING AND CODE CLEARING

Diagnostic codes can be read and cleared by the following methods:

- Allison DOC™ For PC–Service Tool (Allison preferred diagnostic tool)
- Pro-Link® 9000 diagnostic tool (limited support only)
- By entering the diagnostic display mode and using the shift selector display.

The use of Allison DOC™ For PC–Service Tool and Pro-Link® 9000 diagnostic tool is described in the instruction manual furnished with each tool or briefly in Appendix J of this manual. The method for reading and clearing codes

Troubleshooting Manual For Allison Transmission Codes

AN Whitehead



Troubleshooting Manual For Allison Transmission Codes:

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