

TROUBLESHOOTING PROCESS OPERATIONS

| FOURTH EDITION |



NORMAN P. LIEBERMAN

Troubleshooting Process Operations 4th Edition

Russ White, Ethan Banks



Troubleshooting Process Operations 4th Edition:

Troubleshooting Process Plant Control Norman P. Lieberman, 2011-09-20 The book focuses on process control in the petroleum and refinery industries with an emphasis on problem solving. The author explores various real life examples and relays the lessons learned from his career in this area. He explains many new yet straightforward concepts without the use of complex mathematics. This handy go to emphasizes single and well established process engineering principles that will help working engineers and operators switch manual control loops to automatic control. *Troubleshooting Process Operations* Norman P. Lieberman, 2009 Drawing on his passion, training and experience, Lieberman presents problems and troubleshooting techniques that are associated with specific processes, systems and equipment leading novice and practiced troubleshooters alike to the crux of malfunctions and failures. The fourth edition updates troubleshooting and design techniques and adds seven new chapters with information on turbines, motors, heat exchangers and environmentally friendly operations. Norm Lieberman sprinkles his troubleshooting guide with insightful and humorous anecdotes from 45 years in the petrochemical and refining industry. Features Nitty gritty descriptions of common refinery and chemical plant problems and the diagnostic field observations, experiments and calculations that reveal their origin. Troubleshooting checklists and references following each chapter. Practical advice for optimizing interactions with key plant operations personnel.

Troubleshooting Vacuum Systems Norman P. Lieberman, 2012-12-03 Vacuum systems are in wide spread use in the petrochemical plants, petroleum refineries and power generation plants. The existing texts on this subject are theoretical in nature and only deal with how the equipment functions when in good mechanical conditions from the viewpoint of the equipment vendor. Also the existing texts fail to consider the interaction of the vacuum system with the process equipment it serves and the variability of the motive steam conditions. Change in cooling water temperature, condenser fouling and erosion of the ejectors. Here are some of the many questions answered in this groundbreaking volume: Why does my first stage jet make a surging sound during hot weather? Why does the vacuum suddenly break? I've seen moisture condensing on the jet's body. What's causing that? Why do I have to steam out the drain legs from our condensers? Superheated steam is making our vacuum worse. Is this normal? How can I locate and measure air leaks? Reducing the steam pressure to my jets improves vacuum. But why I can't pull the pre condenser bundle. The shell side is fouling. What should I do? We're not getting our normal horsepower from our steam turbine. Could this be a jet problem? Raising the seal drum level improves vacuum. Is there an explanation for this? Our turbine exhaust steam pressure to our surface condenser has doubled in the last two years. What should we do? Restricting cooling water flow from our elevated condensers improves vacuum. Is this possible? What's a converging/diverging ejector all about? What's the difference between a barometric condenser and a surface condenser? Which is better?

Process Equipment Malfunctions: Techniques to Identify and Correct Plant Problems Norman P. Lieberman, 2011-12-02 A PRACTICAL GUIDE TO TROUBLESHOOTING PROCESS EQUIPMENT MALFUNCTIONS Process

Equipment Malfunctions offers proven techniques for finding and fixing process plant problems and contains details on failure identification Diagnostic tips examples and illustrations help to pinpoint and correct faults in chemical process and petroleum refining equipment Complex math has been omitted An essential resource for plant operators and process engineers this book is based on the author s long career in field troubleshooting process problems **COVERAGE INCLUDES** Distillation tray malfunctions Packed tower problems Distillation tower pressure and composition control Fractionator product stripping Pumparounds Reboiled and steam side strippers Inspecting tower internals Process reboilers thermosyphon circulation Heat exchangers Condenser limitations Air coolers Cooling water systems Steam condensate collection systems Steam quality problems Level control problems Process plant corrosion and fouling Vapor liquid separation vessels Hydrocarbon water separation and desalters Fired heaters draft and excess O₂ Disabling safety systems Vacuum systems and steam jets Vacuum surface condensers Centrifugal pump limitations Steam turbine drivers Centrifugal compressors Reciprocating compressors

[A Working Guide to Process Equipment, Fourth Edition](#) Norman P. Lieberman, Elizabeth T. Lieberman, 2014-03-14 The latest methods for troubleshooting and maintaining process equipment Applicable to a broad range of technicians and industries and fully updated throughout A Working Guide to Process Equipment Fourth Edition explains how to diagnose troubleshoot and correct problems with chemical and petroleum refining process equipment Nine new chapters cover Tray design details Shell and tube heat exchanger design details Relief valve system design Vapor lock and exchanger flooding in steam systems Steam generation operating and design details Wastewater strippers Thermodynamics how it applies to process equipment Centrifugal pumps reducing seal and bearing failures Hand calculations for distillation towers Vapor liquid equilibrium absorption and stripping calculations Filled with examples and illustrations this practical resource demonstrates how theory applies to solving real world plant operation problems Selected hand calculation methods are also provided Comprehensive coverage includes Distillation Tower Trays Tower Pressure Control Distillation Towers Reboilers Tower Internals Instruments Packed Towers Steam and Condensate Systems Bubble Point and Dew Point Steam Strippers Draw Off Nozzle Hydraulics Pumparounds and Tower Heat Flows Condensers and Tower Pressure Control Air Coolers Deaerators and Steam Systems Steam Generation Wastewater Strippers Vacuum Systems Steam Turbines Surface Condensers Shell and Tube Heat Exchangers Fired Heaters Refrigeration Systems Cooling Water Systems Catalytic Effects Centrifugal Pumps Control Valves Separators Centrifugal Compressors and Surge Reciprocating Compressors Corrosion Fluid Flow in Pipes Super Fractionation Stage Computer Control Field Troubleshooting

[Process Engineering for a Small Planet](#) Norman P. Lieberman, 2011-02-25 Methods for more planet friendly process engineering Our earth is just one big complex Process Facility with limited air water and mineral resources It responds to a number of process variables among them humanity and the environmental effects of our carbon consumption What can professionals in the Hydrocarbon Process Industry do to retard environmental degradation Rather than looking to

exotic technology for solutions Process Engineering for a Small Planet details ready at hand methods that the process engineer can employ to help combat the environmental crisis Drawing from the author s professional experience working with petroleum refineries petrochemical plants and natural gas wells this handbook explains how to operate and retrofit process facilities to Reuse existing process equipment Save energy Reduce greenhouse gas emissions Expand plant capacity without installing new equipment Reduce corrosion and equipment failures Covering topics from expanding fractionator and compressor capacity and vacuum tower heater expansion to minimizing process water consumption and increasing centrifugal pump capacity Process Engineering for a Small Planet offers big ideas for saving our small planet

Computer Networking Problems and Solutions Russ White,Ethan Banks,2017-12-06 Master Modern Networking by Understanding and Solving Real Problems Computer Networking Problems and Solutions offers a new approach to understanding networking that not only illuminates current systems but prepares readers for whatever comes next Its problem solving approach reveals why modern computer networks and protocols are designed as they are by explaining the problems any protocol or system must overcome considering common solutions and showing how those solutions have been implemented in new and mature protocols Part I considers data transport the data plane Part II covers protocols used to discover and use topology and reachability information the control plane Part III considers several common network designs and architectures including data center fabrics MPLS cores and modern Software Defined Wide Area Networks SD WAN Principles that underlie technologies such as Software Defined Networks SDNs are considered throughout as solutions to problems faced by all networking technologies This guide is ideal for beginning network engineers students of computer networking and experienced engineers seeking a deeper understanding of the technologies they use every day Whatever your background this book will help you quickly recognize problems and solutions that constantly recur and apply this knowledge to new technologies and environments Coverage Includes Data and networking transport Lower and higher level transports and interlayer discovery Packet switching Quality of Service QoS Virtualized networks and services Network topology discovery Unicast loop free routing Reacting to topology changes Distance vector control planes link state and path vector control Control plane policies and centralization Failure domains Securing networks and transport Network design patterns Redundancy and resiliency Troubleshooting Network disaggregation Automating network management Cloud computing Networking the Internet of Things IoT Emerging trends and technologies

Distillation Diagnostics Henry Z. Kister,2025-02-11 Thorough guide on how to use various diagnostic techniques to troubleshoot problems in distillation columns Distillation Diagnostics familiarizes the reader with the multitude of tools available for diagnosing distillation and absorption tower problems and provides the reader with application guidelines derived from 40 years of real world experiences of the author The book describes the capabilities strengths and limitations of each tool provides guidance on how to apply these tools to get the most insight and to test theories and ideas shares the experience of

how to correctly interpret the results provided by each technique and guides the reader to a multitude of additional testing that they can perform to bring them closer to a correct diagnosis and an effective fix Each technique is illustrated with real case studies and an extensive dos and don ts list Written by a global authority on distillation diagnostics and troubleshooting known as The Tower Doctor by many in the field Distillation Diagnostics includes information on Possible solutions to the growing distillation failure rate despite the tremendous recent advances in distillation technologies Time tested tools and techniques for correctly diagnosing distillation problems to provide simple low cost fixes instead of unnecessary wasteful solutions thus eliminating waste and dramatically reducing CAPEX energy consumption and carbon footprint Combining the various diagnostic techniques to discard wrong theories and narrow in on the correct root cause and proper solution for various tower malfunctions Diagnosing flooding foaming plugging weeping maldistribution channeling distributor and collector overflows low efficiencies feeds and draws bottlenecks assembly mishaps tower internals damage high base level issues reactions in towers contaminants internal and external leaks startup and or shutdown difficulties Correctly interpreting gamma scan thermal scan and pressure drop data Getting the most out of testing techniques such as gamma scanning neutron backscatter wall temperature surveys pressure drop measurements column testing sketching points of transition collecting data for simulations conducting mass and energy balances analyzing operating charts and in situ water testing Turnaround tower inspections what to look for Advanced gamma scanning and thermal scanning techniques and when to apply The doctor and patient troubleshooting strategy which often constitutes the most effective most systematic and least expensive course of action Things to remember when formulating and testing theories such as the balance between theory data the laws of physics and chemistry Distillation Diagnostics is a timely essential reference on the subject for plant managers and operators production and startup supervisors and chemical process and design engineers

Understanding Process Equipment for Operators and Engineers Norman Lieberman, 2019-05-08 Understanding Process Equipment for Operators and Engineers explains how process equipment functions As problems often arise in plants that must be solved by unit engineers this book offers successful solutions and methods for their implementation The concepts explained are based on Norm Lieberman s personal hands on experience Like you Norm attended a university and was exposed to technical seminars which did not always provide the needed solutions In this text you will learn the functioning of a variety of equipment types including Fired Heater Draft Centrifugal Pump Head Distillation Tray Efficiency Vacuum Jets Recip Compressors Steam Turbines Thermosyphon Circulation Reboilers and Air Cooler Includes methods and procedures on how to make field measurements Outlines fire heater principles and operation and how they develop draft Describes distillation column operation and methods to increase their efficiency Includes computer modeling and provides use case examples

Turnaround Management for the Oil, Gas, and Process Industries Robert Bruce Hey, 2019-06-11 Turnaround Management for the Oil Gas and Process Industries A Project Management Approach helps readers understand the phases of

development in preparation for a turnaround with each relevant phase easily identified Specific to the process industry especially oil and gas petrochemical and power plants this reference simplifies the entire lifecycle of a turnaround and provides specific examples of both successful and unsuccessful turnaround projects By identifying the most significant performance indicators and strategies to ensure that targets are met this book will help plant managers keep plants safe efficient and running successfully Aligns turnaround project management with ISO guidance and ANSI PMI standards Utilizes the best tools for long term planning including instructional videos and training material Helps users gain practical knowledge through both good and bad turnaround management case studies Presents real world issues and challenges encountered

Chemical Process Engineering Volume 1 Rahmat Sotudeh-Gharebagh,A. Kayode Coker,2022-03-25

Written by two of the most prolific and respected chemical engineers in the world this groundbreaking two volume set is the new standard in the industry offering engineers and students alike the most up to date comprehensive and state of the art coverage of processes and best practices in the field today This first new volume in a two volume set explores and describes integrating new tools for engineering education and practice for better utilization of the existing knowledge on process design Useful not only for students professors scientists and practitioners especially process chemical mechanical and metallurgical engineers it is also a valuable reference for other engineers consultants technicians and scientists concerned about various aspects of industrial design The text can be considered as a complementary text to process design for senior and graduate students as well as a hands on reference work or refresher for engineers at entry level The contents of the book can also be taught in intensive workshops in the oil gas petrochemical biochemical and process industries The book provides a detailed description and hands on experience on process design in chemical engineering and it is an integrated text that focuses on practical design with new tools such as Excel spreadsheets and UniSim simulation software Written by two industry and university s most trustworthy and well known authors this book is the new standard in chemical biochemical pharmaceutical petrochemical and petroleum refining Covering design analysis simulation integration and perhaps most importantly the practical application of Microsoft Excel UniSim software this is the most comprehensive and up to date coverage of all of the latest developments in the industry It is a must have for any engineer or student s library

Petroleum Refining Design and Applications Handbook, Volume 1 A. Kayode Coker,2018-07-31

There is a renaissance that is occurring in chemical and process engineering and it is crucial for today s scientists engineers technicians and operators to stay current With so many changes over the last few decades in equipment and processes petroleum refining is almost a living document constantly needing updating With no new refineries being built companies are spending their capital re tooling and adding on to existing plants Refineries are like small cities today as they grow bigger and bigger and more and more complex A huge percentage of a refinery can be changed literally from year to year to account for the type of crude being refined or to integrate new equipment or processes This book is the most up to date and comprehensive coverage of the most significant

and recent changes to petroleum refining presenting the state of the art to the engineer scientist or student Useful as a textbook this is also an excellent handy go to reference for the veteran engineer a volume no chemical or process engineering library should be without Written by one of the world s foremost authorities this book sets the standard for the industry and is an integral part of the petroleum refining renaissance It is truly a must have for any practicing engineer or student in this area Distillation Andrzej Gorak,Hartmut Schoenmakers,2014-07-16 Distillation Operation and Applications winner of the 2015 PROSE Award in Chemistry Physics from the Association of American Publishers is a single source of authoritative information on all aspects of the theory and practice of modern distillation suitable for advanced students and professionals working in a laboratory industrial plants or a managerial capacity It addresses the most important and current research on industrial distillation including all steps in process design feasibility study modeling and experimental validation together with operation and control aspects This volume features an extra focus on distillation applications Winner of the 2015 PROSE Award in Chemistry Physics from the Association of American Publishers Practical information on the newest development written by recognized experts Coverage of a huge range of laboratory and industrial distillation approaches Extensive references for each chapter facilitates further study **Digital Transformation for the Process Industries** Osvaldo A. Bascur,2020-10-27 Imagine if your process manufacturing plants were running so well that your production safety environmental and profitability targets were being met so that your subject matter experts could focus on data driven business improvements Through proper use and analysis of your existing operations data your company can become an industry leader and reward your stakeholders Written in an engaging and easily understandable manner this book demonstrates a step by step process of how an organization can effectively utilize technology and make the necessary culture changes to achieve operational excellence You will see how several industry leading companies have used an effective real time data infrastructure for mission critical business use cases The book also addresses challenges involved such as effectively integrating operational OT data with business IT systems to enable a more proactive predictive management model for a fleet of process plants Some of the things you will take away Learn how a real time data infrastructure enables transformation of raw sensor data into contextualized information for operational insights and business process improvement Understand how reusing the same operational data for multiple use cases significantly impacts fleet management profitability and asset stewardship See how a simple digital unit template representing production flows can be repeatedly used to identify critical inefficiencies in plant operations Discover best practices of deploying real time situational awareness alerts and predictive analytics Realize how to transform your organization into a data driven culture for continuous sustainable improvement Find out how leading companies integrate operations data with business intelligence and predictive analytics tools in a corporate on premises or cloud enabled environment Learn how industry leading companies have imaginatively used a real time data infrastructure to improve yields reduce cycle times and slash operating costs This book is

targeted for process industries production and operations leadership senior engineers IT management CIOs and service providers to those industries Academics will benefit from latest data analysis strategies This book guides readers to use the best results proven approaches to ensure operational excellence *A Working Guide to Process Equipment, Fifth Edition* Norman P. Lieberman, Elizabeth T. Lieberman, 2022-06-01 The latest methods for troubleshooting and maintaining process equipment This extensively revised and updated practical resource fully explains how to diagnose troubleshoot and correct problems across a broad range of industries all without complex equations and without ever losing sight of the importance of direct field measurements and observations This fifth edition features new and expanded coverage of Causes and Effects of Wet Steam on Turbines and Strippers Distillation Design Errors and Inspecting Tower Internals Setting Pressure Relief Valves on Vessels and Heat Exchangers Reduction of Flare Losses Safer Procedures for Sampling Hazardous Material Taking Field Measurements Safely and Effectively Filled with real world examples and illustrations *A Working Guide to Process Equipment Fifth Edition* clearly demonstrates how theory applies to solving real world plant operation problems Selected hand calculation methods are also provided Comprehensive Coverage of Distillation Towers Tower Internals Trays and Packing Pumparounds Draw Off Nozzle Hydraulics Tower Pressure Control Cooling Water Systems Instruments Bubble Point and Dew Point Vacuum Systems Surface Condensers Shell and Tube Heat Exchangers Natural and Forced Circulation Reboilers Steam Strippers Steam and Condensate Systems Condensers and Air Coolers Fired Heaters Steam Generation Deaerators and Steam Systems Wastewater Strippers Steam Turbines Refrigeration Systems Catalytic Effects Centrifugal Pumps Control Valves Separators Centrifugal Compressors and Surge Reciprocating Compressors Corrosion Fluid Flow in Pipes Super Fractionation Stage Computer Control Field Troubleshooting Commentary on need for Suppression of CO₂ Emissions **product guide SUMMER 2008**, [Troubleshooting Manufacturing Processes](#) LaRoux K. Gillespie, 1988

Chemical Engineering, 2003 **Chemical Engineering Education**, 2002 **Process Engineering** Norman P. Lieberman, 2017-04-11 This is not your average technical book Using a humorous and easy to understand approach to solving common process engineering problems this unique volume is the go to guide for any veteran or novice engineer in the plant office or classroom Textbooks are often too theoretical to help the average process engineer solve everyday problems in the plant and generic handbooks are often out of date and not comprehensive This guide focuses on the most common problems that every engineer faces and how to solve them The characters walk the reader through every problem and solution step by step through dialogues that literally occur every day in process plants around the world With over half a century of experience and many books videos and seminars to his credit Norm Lieberman is well known all over the world and has helped countless companies and engineers through issues with equipment processes and training This is the first time that this knowledge has appeared in a format like this quite unlike anything ever published before in books on process engineering This is a must have for any engineer working in process engineering

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