18MPT15

# First Semester M.Tech. Degree Examination, Dec.2019/Jan.2020 Theory of Metal Cutting

	Theory of Metal Cutting	
Time: 3 hrs.	23	Max. Marks: 100
Note: Answer any EIV	E full questions, choosing ONE full question	contact madele
	E Jan questions, choosing ONE juit question	Progre Euch Mounte.
	_Module-1	
1 (a) Illustrate the Americ	an System of specifying tool angles.	(12 Marks)
(6.) Discuss any two type	es of chip breakers	(08 Marks)
	· ·	
2 (2) Illustrate the follows:	ng turning tool designs	
(i) Multi-edge cla	minori tool	
(ii) Brazed carbide	fool	(08 Marks)
	ant qualities expected of a good cutting tool.	(04 Marks)
(c) Illustrate the cubic boron nitride synthesis diagram.		(08 Marks)
45	, V, V	(***
. 0	Module-2	
3 (a) Illustrate the compos	ite cutting force circle drawn for orthogonal cut	ting operation.
		The state of the s
The state of the s	acting on the chip in orthogonal cutting. A	
singram showing the	torces acting on the chip.	(10 Marks)
	OR	Z*
4 (a:) Derive the relationshi	ip between cutting ratio and shear angle daing a	envitable attended
	a All and and a Granita a	(08 Marks)
Discuss the Lee and	Shaffer slip-line model for shear plane angle	
process #	the hodograph which shows the three velociti	es of interest in cutting
process	63	(96 Marks)
		(on marks)
5 Discuss the working	principle of the following	
Alydraulic dynamome	the last the tollowing	
(6) Preumatic dynamorn	cter	(10 Marks)
	Z	(10 Marks)
~, Ø.	C OR	5-7-200000000000000000000000000000000000
6 (a.) Discuss the thermoele	ectric technique used to measure tool abis	
a neat schematic diagr	ectric technique used to measure tool-chip int	erface temperature, with
(b) Illustrate the temperat	ure distribution along the tool-chip contact de-	rine (14 Marks)
	ure distribution along the tool-chip contact, du	ring metal cutting
		(06 Marks)
7 (-)	Module-4	
Illustrate the different	forms of wear on a cutting tool	
O Discuss the variation o	of crater depth with time for different cutting s	Deeds (10 Marks)

# **Theory Of Metal Cutting Question Paper**

**Michael Brown** 

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