

Part to tightened		Part name	Thread size	Q'ty	Tightening torque			Remarks
					Nm	m.kg	ft.lb	
ENGINE:								
Engine unit		Bolt	M8	8	21	2.1	15	
Flywheel		Nut	M16	1	110	11	80	
Intake manifold	1st	Bolt	M6	12	4	0.4	2.9	
	2nd				8	0.8	5.8	
Reed valve		Bolt	M3	12	1	0.1	0.7	
Spark plug		Bolt	M14	3	25	2.5	18	
Cylinder head	1st	Bolt	M8	14	15	1.5	11	
	2nd				28	2.8	20	
Exhaust cover	1st	Bolt	M6	14	4	0.4	2.9	
	2nd				8	0.8	5.8	
Crank case	1st	Bolt	M6	6	5	0.5	3.6	
	2nd				11	1.1	8.0	
	1st		M8	8	15	1.5	11	
	2nd				28	2.8	20	
LOWER:								
Propeller		Nut	M16	1	35	3.5	25	
Lower unit		Bolt	M10	5	40	4.0	29	
Propeller shaft housing		Bolt	M8	2	16	1.6	11	
Pinion nut		Nut	M12	1	75	7.5	54	
Water inlet		Bolt	M6	1	5	0.5	3.6	
BRACKET:								
Muffler		Bolt	M2	8	21	2.1	15	
Exhaust manifold		Bolt	M3	8	21	2.1	15	
Exhaust guide		Bolt	M4	8	21	2.1	15	
Clamp bracket		Nut	7/8 UNF	2	24	2.4	17	
PTT UNIT:								
Plug screw		Bolt	M8	1	7	0.7	5.1	
Tilt cylinder ass'y		Bolt	M6	3	9	0.9	6.5	
Motor unit		Bolt	M3	5	4	0.4	2.9	
Tilt cylinder end bolt		Bolt	—	1	90	9.0	65	
Inner cylinder end bolt		Bolt	—	1	70	7.0	50	
Gear pump		Bolt	M4	4	4	0.4	2.9	
Bottom cover		Bolt	M6	4	7	0.7	5.1	
Retaining plate		Bolt	M5	2	4	0.4	2.9	
Main valve		Bolt	—	2	11	1.1	8.0	

Yamaha 30 Outboard Torque Specs

RJ Shavelson



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