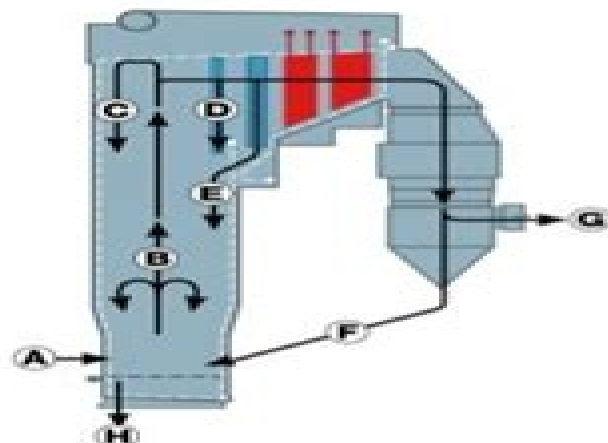


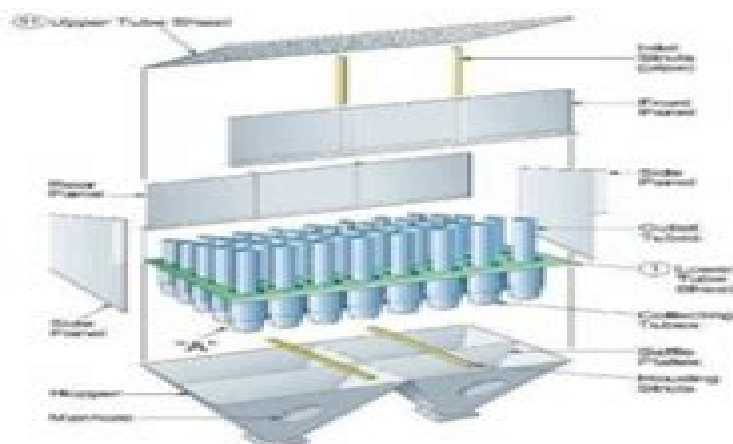
Gas Flow and Solids Flow

The flue gas generated plus entrained solids pass from the furnace to the U-beam separators. Nearly all the entrained solids are collected in the U-beam separator and fall back into the furnace. The flue gases continue through the convention pass, air heater, ESP and ID fan. Solids collected in the hopper below MDC are re-injected into the furnace to further enhance combustion efficiency.

- A** Fuel and sorbent solids entering the furnace
- B** Upward solids flow
- C** Solids reflected by roof
- D** In-furnace U-Beam recycles
- E** External U-Beam recycles
- F** Multicyclone recycles
- G** Solids not captured by multicyclone
- H** Bed drain



The Hot Particle capture in MDC and External Re-circulation System:



The particles escaped from the series of U beams travels with flue gas pass through MDC, through the plain tube inline economizer and multi-tubular air heater tubes, takes a turn to reach inlet of ESP. A hopper provided at the bottom of APH collects some amount of particles.

Mechanical dust collector (MDC) is located down stream of economizer. Fly ash particles collected in the MDC will be conveyed to the furnace through air slides for better control of furnace temperature profile.

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Albert A Gayle



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Table of Contents Thermax Cfb Boiler Operation Manual

1. Understanding the eBook Thermax Cfb Boiler Operation Manual
 - The Rise of Digital Reading Thermax Cfb Boiler Operation Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Thermax Cfb Boiler Operation Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Thermax Cfb Boiler Operation Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Thermax Cfb Boiler Operation Manual
 - Personalized Recommendations
 - Thermax Cfb Boiler Operation Manual User Reviews and Ratings
 - Thermax Cfb Boiler Operation Manual and Bestseller Lists
5. Accessing Thermax Cfb Boiler Operation Manual Free and Paid eBooks
 - Thermax Cfb Boiler Operation Manual Public Domain eBooks
 - Thermax Cfb Boiler Operation Manual eBook Subscription Services
 - Thermax Cfb Boiler Operation Manual Budget-Friendly Options

6. Navigating Thermax Cfbc Boiler Operation Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Thermax Cfbc Boiler Operation Manual Compatibility with Devices
 - Thermax Cfbc Boiler Operation Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Thermax Cfbc Boiler Operation Manual
 - Highlighting and Note-Taking Thermax Cfbc Boiler Operation Manual
 - Interactive Elements Thermax Cfbc Boiler Operation Manual
8. Staying Engaged with Thermax Cfbc Boiler Operation Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Thermax Cfbc Boiler Operation Manual
9. Balancing eBooks and Physical Books Thermax Cfbc Boiler Operation Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Thermax Cfbc Boiler Operation Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Thermax Cfbc Boiler Operation Manual
 - Setting Reading Goals Thermax Cfbc Boiler Operation Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Thermax Cfbc Boiler Operation Manual
 - Fact-Checking eBook Content of Thermax Cfbc Boiler Operation Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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