



1.4 Assembly overview - crankcase

1 - Cylinder block

- ☐ Removing and installing sealing flange and fly-wheel => [page 33](#) .
- ☐ Removing and installing crankshaft => [page 48](#) .
- ☐ Dismantling and assembling pistons and con-rods => [page 48](#) .

2 - Seal

- ☐ Renew.

3 - Oil filter bracket

- ☐ Dismantling and assembling => [page 109](#) .

4 - 15 Nm + turn (90°)

- ☐ Renew.
- ☐ First fit upper left and lower right bolts and then tighten all 4 bolts in diagonal sequence.

5 - Bracket

6 - 20 Nm

7 - Connection

- ☐ For thermostat.

8 - 15 Nm

9 - O-ring

- ☐ Renew.

10 - Thermostat

- ☐ Removing and installing => [page 130](#) .
- ☐ Observe installation position => [page 130](#) , removing and installing thermostat.
- ☐ Checking: heat thermostat in water.
- ☐ Opening begins at approx. 85 °C.
- ☐ Ends at approx. 105 °C
- ☐ Opening lift at least 7 mm.

11 - Hexagon bolt

- ☐ Tightening sequence and torque specifications => Heating, air conditioning: Rep. gr. 87 ; Removing and installing compressor bracket .

12 - Bracket

- ☐ For alternator, if air conditioner compressor is fitted

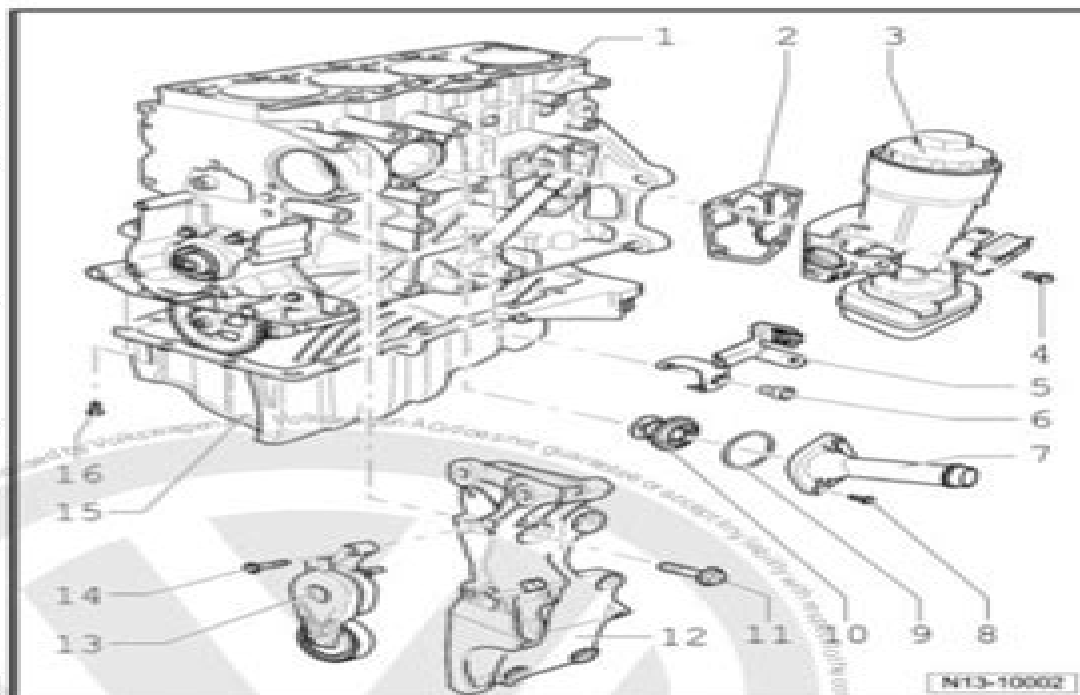
13 - Poly V-belt tensioning element

14 - 25 Nm

15 - Oil sump

- ☐ Clean sealing surface before fitting.
- ☐ Install with silicone sealant -D 176 404 A2- .

16 - 15 Nm



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S Baum



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