

VOLVO BM 646

Contents

Group 00 General

Specifications	1
Major subassemblies	1
Tightening torques	6
Special tools	9
General	11
Engine, removal and installation	11

Group 01 Engine Assembly

Construction and Function	26
Service Procedures	
Cylinder heads	31
Cylinder block	34
Cylinder liners	37
Valve mechanism	39
Timing gears	41
Crank mechanism	43

Group 02 Lubricating System

Construction and Function	51
Service Procedures	
Oil pump, over	56
Oil cooler	57
Oil filter	58

Group 04 Fuel System

Construction and Function	66
Service Procedures	
Injection pump	67
Injectors	71
Fuel pump	73
Fuel filter	74
Air cleaner	74

Group 05 Intake and Exhaust Systems

Construction and Function	77
Service Procedures	
Intaking valve	81
Exhaust pressure gauges	82

Group 06 Cooling System

Construction and Function	86
Service Procedures	
Coolant, etc.	86
Thermostat, coolant pump	88
Thermostat fan	89

Group 08 Turbo-Compressor

Construction and Function	95
Service Procedures	
Checking the charging pressure, etc.	96
Overhauling the turbo-compressor	97
Refueling turbo-compressor oil engine	102

Illustrations

- 1 Fuel system, F96
- 2 Fuel system, B7
- 3 Cooling system, F96
- 4 Cooling system, B7
- 5 Turbo-compressor, A450000

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Main bearing shells

General: bearing shell location in block

Thickness: standard	2.017-2.024 mm (0.1183-0.1187)
undersize 0.010"	0.004-0.011 mm (0.1594-0.1597)
0.020"	0.10-0.106 mm (0.1212-0.1227)
0.030"	0.006-0.016 mm (0.1302-0.1307)
0.040"	0.406-0.440 mm (0.1598-0.1732)
0.050"	0.045-0.049 mm (0.1418-0.1437)

Big-end bearings

Connecting rod pins

Big-end bearing, rod pin clearance	0.006-0.008 mm (0.0002-0.0003)
Bearing pin length	40.000-40.005 mm (1.5748-1.5752)
General: standard	1.000-1.011 mm (0.0394-0.0397)
undersize 0.010"	0.000-0.008 mm (0.0000-0.0003)
0.020"	0.106-0.108 mm (0.0042-0.0043)
0.030"	0.006-0.010 mm (0.0002-0.0004)
0.040"	0.475-0.478 mm (0.0187-0.0189)
0.050"	0.045-0.049 mm (0.0018-0.0019)

Connecting rod shells

Thickness: standard	40.007-40.009 mm (1.5743-1.5747)
undersize 0.010"	40.000-40.005 mm (1.5748-1.5752)
0.020"	40.005-40.010 mm (1.5749-1.5753)
0.030"	40.015-40.024 mm (1.5762-1.5767)
0.040"	40.027-40.034 mm (1.5763-1.5767)
0.050"	40.047-40.050 mm (1.5769-1.5770)

Connecting rods

Marked 1 to 6 "16047" marking on steel flange forward

Provided with replaceable bearing shells

General: connecting rod bearing bearing shell	40.007-40.009 mm (1.5743-1.5747)
bearing shell bearing shell	75.140-75.152 mm (2.9581-2.9587)
pin/bush pin/bush	See bearing "bushings pin"
rod clearance: connecting rod - crankshaft	0.10-0.20 mm (0.004-0.008)

Plywheel, fitted

Max. permissible axial force measuring radius 100 mm ± 0"

Key gap on flywheel	0.15 mm (0.006")
	140 mm

Plywheel casing, fitted

Max. permissible axial force for contact surface against crank casing

Max. permissible axial force for steering bearing against crank casing	0.15 mm (0.006")
	Max. 4.25 mm (0.1673")

Crankshaft

Size	Size
Number of bearings	7
First bearing pin, diameter	40.000-40.015 mm (1.5748-1.5753)
2nd bearing pin, diameter	40.027-40.040 mm (1.5763-1.5767)
3rd bearing pin, diameter	40.027-40.040 mm (1.5763-1.5767)
4th bearing pin, diameter	40.040-40.045 mm (1.5768-1.5770)

Volvo Wg64 Repair Manual

John Haynes

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

Volvo Wg64 Repair Manual:

Volvo 400 Series Service and Repair Manual A. K. Legg,1999 Hatchback Saloon Coupe inc Turbo special limited editions Petrol 1 6 litre 1596cc 1 7 litre 1721cc 1 8 litre 1794cc 2 0 litre 1998cc **Fleet Owner** ,1999 **Volvo 142, 144 and 145 Owner Workshop Manual** John Harold Haynes,2012-10-01 An owners workshop manual for the Volvo 142 144 and 145

Volvo 120 and 130 Series and 1800 Sports, 1961-1973 John Haynes,1988-07-30 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Volvo 850 Service and Repair Manual** John S. Mead,2015 Volvo S70, V70 & C70 Service and Repair Manual Jex RM,2014 Volvo S40 and V50 Diesel Owner's Workshop Manual, 07-13 Chris Randall,2016-10 **Volvo 160 Series, 1968-75** R. M. Clarke,1998-09 Includes Engine fuel cooling systems ignition clutch gearbox overdrive automatic transmission suspension hubs steering gear brakes electrics bodywork plus buyers guide Covers models 164 164E 164TE **Volvo & Daf Owners Workshop Manual ...** John Harold Haynes,A. K. Legg,1979-01-01

Volvo S40 and V50 Diesel (07-13) 07 to 62 Chris Randall,2013-01-01 Part of the Haynes Service and Repair Manual Series this title covers Volvo S40 and V50 diesel cars made between 2007 and 2013 Volvo 1944-1968 Workshop Manual Pv444, Pv544 (P110), P1800, Pv445, P122 (P120 & Amazon), P210, P130, P220, 144, 142 & 145 Floyd Clymer,2008-06 Covers the Volkswagen 1200 1968 77 1300 and 1300A 1968 1975 1500 1968 1970 1302 1285cc 1970 1972 1302S and LS 1584cc 1970 1972 1303 1285cc 1972 1975 Karmann Ghia 1968 1974 *Volvo 240 Series Service and Repair Manual* Robert Maddox,Steve Churchill,1996 240 242 244 245 inc special limited editions Petrol 2 0 litre 1986cc 2 1 litre 2127cc 2 3 litre 2316cc OHC Does NOT cover OHV engines **Volvo 740 & 760 Owner's Workshop Manual** Haynes Publishing,Matthew Minter,John S. Mead,2014 This guide provides all that the Volvo 740 or 760 owner needs to know to service and maintain their vehicle Volvo 240 Series Owners Workshop Manual Robert Phillip Maddox,Steve Churchill,2015-08 This Volvo 240 series owner s manual illustrated with drawings and photographs provides comprehensive advice on routine maintenance fault diagnosis and wiring using common tools Volvo 300 Series Colin Brown,1996 **Volvo 740 & 760** Matthew Minter,John S. Mead,1996 Saloon Estate inc special limited editions Petrol 2 0 litre 1986cc 2 3 litre 2316cc 2 8 litre 2849cc

Volvo V 70 & S80 Martynn Randall,2006 In this book Martyn Randall provides a service and repair manual for the Volvo V70 and Volvo S80 automobile **Volvo 240 Series Service and Repair Manual** Steve J. Maddox,Steve Churchill,2014 This Volvo 240 series owner s manual illustrated with drawings and photographs provides comprehensive advice on routine maintenance fault diagnosis and wiring using common tools **Volvo 440, 460 and 480 Owners Workshop Manual** A. K. Legg,1993 Volvo 240 Service Manual Bentley Publishers,2011-04 The Volvo 240 Service Manual 1983 1993 is a comprehensive source of service information and specifications for Volvo 240 and other Volvo 200 series cars built from model years 1983 through 1993 Whether you re a professional technician or a do it yourself Volvo owner this manual will

help you understand maintain and repair systems on the Volvo 240 Volvo 200 series and 240 models covered in this repair manual 1983 1985 DL GL 1983 1985 Turbo 1986 1993 240 240 DL Volvo 200 series and 240 gasoline engines covered in this repair manual B21F B21F T Turbo B23F B230F

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Table of Contents Volvo Wg64 Repair Manual

1. Understanding the eBook Volvo Wg64 Repair Manual
 - The Rise of Digital Reading Volvo Wg64 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Wg64 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Volvo Wg64 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Wg64 Repair Manual
 - Personalized Recommendations
 - Volvo Wg64 Repair Manual User Reviews and Ratings
 - Volvo Wg64 Repair Manual and Bestseller Lists
5. Accessing Volvo Wg64 Repair Manual Free and Paid eBooks

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- Volvo Wg64 Repair Manual eBook Subscription Services
- Volvo Wg64 Repair Manual Budget-Friendly Options
- 6. Navigating Volvo Wg64 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Volvo Wg64 Repair Manual Compatibility with Devices
 - Volvo Wg64 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Volvo Wg64 Repair Manual
 - Highlighting and Note-Taking Volvo Wg64 Repair Manual
 - Interactive Elements Volvo Wg64 Repair Manual
- 8. Staying Engaged with Volvo Wg64 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Volvo Wg64 Repair Manual
- 9. Balancing eBooks and Physical Books Volvo Wg64 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Volvo Wg64 Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Volvo Wg64 Repair Manual
 - Setting Reading Goals Volvo Wg64 Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Volvo Wg64 Repair Manual
 - Fact-Checking eBook Content of Volvo Wg64 Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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