

G0 0	Rapid linear move . Example: G00 X### Y### Z### (X,Y,Z = position)
G0 1	Feed linear move Example: G01 F### X### Y### Z### (F=feedrate to move at)
G0 2	Circular move CW. Example: G02 X### Y### I### J### (XY=end point, IJ=center point)
G0 2	Circular move CW. Example: G02 X### Y### R±### (R=size of radius arc to swing. R+ if radius < 180°, R- if radius is > 180°)
G0 3	Circular move CCW. Example: G03 X### Y### I### J### (XY=end point, IJ=center point)
G0 3	Circular move CCW. Example: G03 X### Y### R±### (R=size of arc radius to swing. R+ if radius < 180°, R- if radius is > 180°)
G0 4	Dwell time. Example: G04 P### (P=time to dwell. P20000 is 2 seconds)
G1 0	Zero offset shift. Example: G10 X### Y### Z###(X=shift dist. Y=shift dist. Z=shift dist.)
G1 1	Zero offset shift cancel. Example: G11
G1 7	Contour plane is XY (Z = spindle) . Example: G17
G1 8	Contour plane is ZX (Y = spindle). Example: G18
G1 9	Contour plane is YZ (X = spindle). Example: G19
G2 0	Inch mode (G70 on older controls). Example: G20
G2 1	MM mode (G71 on older controls). Example: G21
G2 8	Return to reference point. Example: G0 G91 G28 X### Y### Z### (Go to machine XYZ home,passing thru XYZ incremental zero)
G2 9	Return from reference point. Example: G0 G90 G29 X### Y### Z### (Go to this XYZ position, returning from home)
G3 0	Return to 2nd, 3rd (ect..) reference point. Example: Similar to G28
G4 0	Cutter (dia.or rad.) compensation off. Example: G40 X### Y###
G4 1	Cutter compensation to the left of the programmed path. Example: G40 X### Y###
G4 2	Cutter compensation to the right of the programmed path . Example: G40 X### Y###
G4 3	Tool length compensation with spindle approach from + side. Example: G43 H### Z###
G4 4	Tool length compensation with spindle approach from - side. Example: G44 H### Z###
G4 9	Tool length compensation cancel. Example: G49
G4	Increase end position by tool offset value. Example: G45 X### D### (Go

Vmc G Code

Tom Scanlan



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Code of Federal Regulations, Title 14, Aeronautics and Space, PT. 1-59, Revised as of January 1, 2010, 2010-05 The Code of Federal Regulations is a codification of the general and permanent rules published in the Federal Register by the Executive departments and agencies of the United States Federal Government **November 2023 - Surplus Record**

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Advanced Engineering Optimization Through Intelligent Techniques R. Venkata Rao,Jan Taler,2019-07-09 This book comprises select peer reviewed papers presented at the International Conference on Advanced Engineering Optimization Through

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