

Volkswagen Passat 1998-2005 Workshop Manual

1 Removing and installing cylinder head

Checking compression [4, page 16](#)

Note

- When installing an exchange cylinder head with fitted camshaft, the contact surfaces between the bucket supports and the cam must be oiled before installing the cylinder head cover.
- The plastic protectors fitted to protect the open valves must be removed only immediately before the cylinder head is fitted.
- If the cylinder head is replaced, all the coolant in the system must also be renewed.

- 1 - 10 Nm
 - With spacer sleeve and lock.
 - Renew seal if damaged.
- 2 - Cylinder head cover
 - Renew if damaged.
- 3 - Cap
- 4 - Seal
 - Renew if damaged.
- 5 - Cylinder head cover gasket
 - Renew if damaged.
- 6 - Cylinder head bolt
 - Renew
 - Sequence when loosening and tightening [4, page 17](#)
- 7 - 10 Nm
- 8 - Connection
- 9 - Drive
 - Renew
- 10 - 20 Nm
- 11 - Lifting eye
- 12 - Pin, 10 Nm
 - For engine cover
- 13 - Bracket
- 14 - Cylinder head gasket
 - Renew
 - After renewing entire cooling system
 - Note installation Part No. towards cylinder head
- 15 - Cylinder
 - Check [4, page 16](#)



- Remove heat shield. To do so, slacken off bolts 1 and 2 and fit out heat shield.

- Check TDC position of camshaft.
- Both marks on camshaft must be in both arrows on retaining frame.

Note

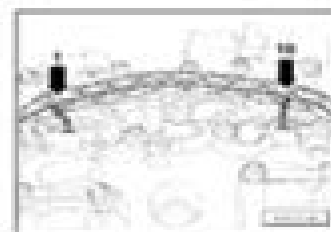
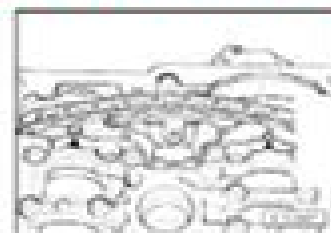
Insert arrow A into an arrow 4 or a groove 5, depending on the version.

Field drive chain is to be renewed

- Clean drive chain and camshaft chain sprocket in separate area of both arrows on retaining frame and mark installation position with a coloured mark.
- The distance between both arrows - or the coloured marks - is equal to 16 rollers on the drive chain.
- Roller on exhaust camshaft has a inward offset with respect to chain roller 17.

Note

Do not mark chain by way of centre punch, notch or the like.



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VW Passat Diesel (May 05 to 09) 05 to 59 Martynnn Randall,2010-12 This manual covers diesel Volkswagen Passats from May 05 to 09 **VW Owners Workshop Manual** Ian Coomber,1991 Chilton's VW/Audi Eric Godfrey,2001 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide **Volkswagen Passat Vol. 1 1995-1997 Service Manual** ,1997

VW Passat Diesel John S. Mead,2016 **Volkswagen Passat Vol. 2 1995-1997 Service Manual** ,1997

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leaders if the symbol has a leader click once to place the leader then click a second time to place the symbol multiple leaders while dragging the symbol and before placing it press ctrl the note stops moving and a second leader is added while still

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what is surface finish or surface texture the surface finish also defined as surface texture or surface topography is the nature of a surface it comprises the small local deviations of a surface from the perfectly flat ideal a true plane surface finish surface texture

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sep 20 2021 roughness is the most commonly specified measured and calculated aspect of surface finish and many people use the term surface finish to only describe roughness surface finish symbols the basic surface finish symbol is a checkmark with the point resting on the surface to be specified

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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm b machining allowance in mm c sampling length or instrument cut off length in mm d machining production method and e direction of lay in the symbol form as x m c r

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for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the

surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types grades and symbols for electro galvanizing as shown in the table below

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surface finish symbols charts measurements best practices 2023 by isaac aloyan when it comes to cnc machining achieving the desired surface finish is of the most importance for optimal performance and functionality of mechanical components

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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use the toolbox surface finish symbol dialog box to configure the surface finish symbols you add to drawings to open the toolbox surface finish symbols dialog box do one of the following click surface finish symbols mechanical toolbox toolbar

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may 28 2023 the surface finish symbol standards refer to the internationally recognized guidelines and conventions for representing surface finishes on engineering drawings there are mainly two standards iso 1302 asme y14.36 you can follow the above standards when you need to use surface finishing symbols for your drawings

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understanding surface roughness symbols symbols that indicate the surface texture of machined and structural parts are used in industrial diagrams the pictorial representation using these symbols is defined in iso 1302 2002 this section will explain how to write these symbols to indicate surface textures terminology explanation