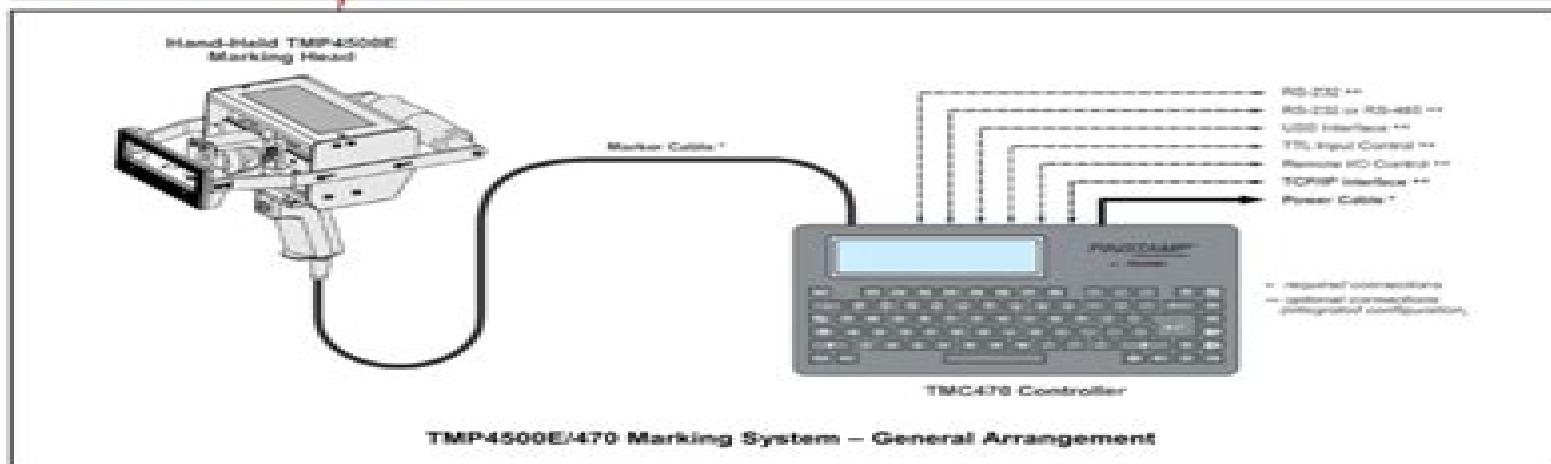




SYSTEM OVERVIEW

The Telesis® TMP4500E marking system permanently prints messages into a variety of materials such as steel, aluminum, and plastic. A hardened pin is accelerated to indent dot matrix characters into the item being marked at depths up to .45 mm (.018 in.) in mild steel. Character shape, size, density, and location are determined by the user through the marking system software.

The **Marking Head** is an electromechanical marker. A metal-formed cover houses the internal, mechanical components that position the pin cartridge. An electric solenoid fires the marking pin and an internal spring returns the pin to its idle position within the cartridge. The marking head moves the pin cartridge through X- and Y-axis rectilinear motions to reach the correct position for each dot of the characters to be marked. The system software automatically controls pin extension to mark the message.

The marker uses two stepper-motor drives to rapidly and accurately position the pin at coordinate-defined locations in the marking window within .006 mm (.00024 in.). The marker accommodates the rigorous dynamics of impacting, rebounding, and rapid positioning of the marking pin through a linear rail/ball bearing saddle assembly, ceramic-coated guide shaft/linear bushing assemblies, and drive motors with concentric, linear drive screws.

The lightweight and portable TMP4500E is designed for remote operation. The hand-held marker incorporates a pistol grip handle with a Start Print pushbutton switch. A rear-mounted handle provides additional stability during marking. It can be used in virtually any orientation.

The integral standoff with its padded front surface is held against the marking surface while marking. The standoff can be adjusted forward and aft to change the pin stroke.

The integral standoff with its padded front surface is held against the marking surface while marking. The standoff can be adjusted forward and aft to change the pin stroke.

A tapped hole is provided in the top of the marking head (beneath the label) to allow for installation of an eye bolt. The eyebolt allows the marker to be suspended from a mechanical-assist device such as a cable or cable balancer.

The **Pin Cartridge**, machined from engineered plastic materials, offers long life with little maintenance. Screws attach the pin cartridge to the marking head for easy removal, cleaning, and pin replacement. The cartridge/solenoid assembly can be configured for Long Throw or Short Throw operation. Long Throw configuration allows for deeper marks while Short Throw configuration allows for faster marking.

The **Marking Pins** are made of carbide and are available in 30° and 45° cone angles.

The **Marker Cable** connects the marker to the controller. The cable is 4 m (13 ft.) long and is pre-wired to the marking head.

TMC470 Controller provides the electrical interface and software control of the TMP4500E marking head. (Refer to *TMC470 Controller Specifications* for details.)

SYSTEM OPTIONS

- Backup Utility Software
- Bar Code Scanner
- Bar Code Wand
- Logo/Font Generator Software
- Marking Head Extension Cables
- TMC470 Controller Panel-mounting Bazel/Bracket Kit
- TMC470 Controller Wall-mounting Bracket Kit
- TMC470N NEMA® Enclosure
- Tool Stand (for fixed-mounting applications)
- Upgrade Utility Software

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Lingjun Ying



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