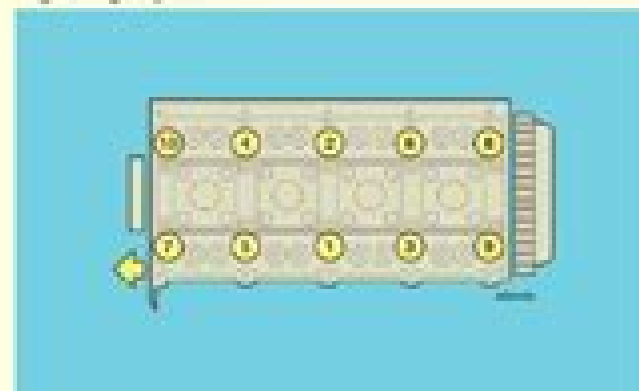


Complete data list

Cylinder head instructions

Tightening sequence



Cylinder head

Stage 1

Renew bolts: Yes

Stage 2

Tighten: 30 Nm

Stage 3

Tighten: 90°

Tighten: 90°

Other tightening torques

Main bearings

Stage 1: ⚠

Big end bearings

Renew bolts/nuts: Yes

Big end bearings

Stage 1: 20 Nm

Big end bearings

Stage 2: 90°

Oil pump to cylinder block

12 Nm ⚠

Sump bolts

13 Nm

Sump drain bolt

20 Nm

Flywheel/driveplate

⚠

Crankshaft pulley/damper

60 Nm+90° ⚠

Camshaft sprocket/gear

20 Nm+90° ⚠

Camshaft carrier cap

10 Nm+90° ⚠

Camshaft rocker cover

10 Nm+90° ⚠

Intake manifold to cylinder head

20 Nm

Exhaust manifold to cylinder head

25 Nm ⚠

Exhaust downpipe to manifold

40 Nm ⚠

Spark plugs

30 Nm

Fuel rail to intake manifold

10 Nm

Camshaft position (CMP) sensor

10 Nm

Engine coolant temperature (ECT) sensor

35 Nm

Vw Polo Engine Torque Settings

Paul Katzka

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Vw Polo Engine Torque Settings:

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