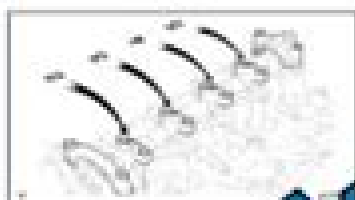
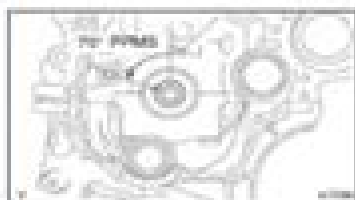


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8. INSTALLARE I BULLONI DELLA TESTATA CILINDRO
NUTTA RETAR:

- I bulloni della testata cilindri si serrano in tre passi successivi (passi 10, 20 e 30).
- Se qualche bullone è danneggiato o deformato, sostituirlo.
- (3) Applicare un leggero strato di olio motore sulla testata e sotto la testa dei bulloni della testata cilindri.
- (4) Installare a serrare uniformemente i 10 bulloni di testata, in diversi passaggi, nella sequenza indicata in figura. Coppia di serraggio: 55 Nm (550 kgf-cm).
- (5) Segnare la parte anteriore del bullone della testata cilindri con della vernice.
- (6) Serrare nuovamente i bulloni della testata cilindri di 90°, nell'ordine numerato indicato.
- (7) Serrare i bulloni della testata cilindri di ulteriori 90°.
- (8) Controllare che i segni numerati siano visibili verso la parte superiore.

Fig. 1. The effect of the concentration of the solution of the initiator on the rate of polymerization of α -methylstyrene.

- (a) Ruotare l'altavere motore di circa 70° in senso orario dalla posizione PMS per allineare il perno di innescamento con il perno di innescamento del motore.
- (b) Posizionare le 6 leve a bilanciere delle valvole in posizione di chiusura.
- (c) Posizionare l'altavere in camera No. 1 come mostrato in figura 13-14 e 13-15 e il tappeto in figura 13-16 come mostrato in figura.
- (d) Installare i 6 supporti di innescamento nella loro posizione.

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