permitted. [NOTE—A description of terms used in this chapter can be found in the Appendix at the end of the chapter.]

The guidance provided in this chapter and the monitoring parameters given for microbiological evaluation should be papelled only to clean rooms, restricted-access barrier systems (RABS), and isolators used for aseptic processing. ISOclassified environments used for other purposes are not required to meet the levels of contamination control required for aseptically produced sterile products. The environments used for nonsterile applications require different microbial control strategies.

A large proportion of products labeled as sterile are manufactured by aseptic processing rather than terminal sterilization. Because aseptic processing relies on the exclusion of microorganisms from the process stream and the prevention of microorganisms from entering open containers during processing, product bioburden as well as the bioburden of the manufacturing environment are important factors goveming the risk of unacceptable microbial contamination. The terms aseptic and sterile are not synonymous. Sterile means having a complete absence of viable microorganisms or organisms that have the potential to reproduce. In the purest microbiological sense, an aseptic process is one that prevents contamination by the exclusion of microorganisms. In contemporary aseptic healthcare-product manufacturing, aseptic describes the process for handling sterilized materials in a controlled environment designed to maintain microbial contamination at levels known to present minimal risk.

In any environment where human operators are present, microbial contamination at some level is inevitable. Even the most cautious clean-room environment design and operation will not eliminate the shedding of microorganisms if human operators are present. Thus, an expectation of zero contamination at all locations during every aseptic processing operation is technically not possible and thus is unrealistic. There are no means to demonstrate that an aseptic processing environment and the product-contact surfaces within that environment are sterile. Monitoring locations should be determined based upon a assessment of risk. Although manufacturers should review environmental monitoring results frequently to ensure that the facility operates in a validated state of control, monitoring results can neither prove nor disprove sterility. Because of the limitations of monitoring, manufacturers cannot rely directly on monitoring, statistics, or periodic aseptic-processing simulations to ensure a sterility assurance level.

Environmental monitoring is usually performed by personnel and thus requires operator intervention. As a result, environmental monitoring can both increase the risk of contamination and also give false-positive results. Thus, intensive monitoring is unwarranted, particularly in the ISO 5 environments that are used in the most critical zones of aseptic processing.

A number of sampling methods can be used to assess and control the microbiological status of controlled environments for aseptic processing. At present, nearly all of these methods rely on the growth and recovery of microorganisms, many of which can be in a damaged state caused by environmental stress and therefore may be difficult to recover. The numerical values for air, surface, and personnel monitoring included in this chapter are not intended to represent limits or specifications but are strictly informational. Because of the variety of microbiological sampling equipment and methods, it is not scientifically reasonable to suggest that the attainment of these values guarantees microbial control or that excursions beyond values in this chapter indicate a loss of control. The assessment of risks associated with manufacturing environments must be made over a significant period; and in each case, the contamination recovery rate metric should be established on the basis of a review of actual findings within the facility. The objective of each user should be to use contamination recovery rates to track ongoing performance and to refine the microbiological control program to foster improvements. When optimum operational conditions are achieved within a facility, contamination recovery rate levels typically become relatively stable within a normal range of variability.

There are no standard methods for air sampling, and available literature indicates that air-sampling methods are highly variable. It should not be assumed that similar sample volumes taken by different methods will produce similar rates of recovery. Many factors can affect microbial recovery and survival, and different air sampler suppliers may have designed their systems to meet different requirements. Also, sample-to-sample variation in microbial sampling can be extensive. Limited data are available regarding the accuracy, precision, sensitivity, and limits of detection of monitoring methods used in the aseptic processing of healthcare products.

Surface sampling methods are also not standardized. Different media are employed, and in the case of swabs, different results have been reported for wet and dry swab methods and contact plates. Replicate sample contact plates should be expected to give similar results under identical conditions, but rates of recovery have been reported to be both lower than expected and highly variable. In general, surface monitoring has been found to recover <50%, even when used with relatively high inoculum levels on standardized coupons. In actual production environments where organisms are stressed to varying degrees, recovery rates may be lower.

ADVANCED ASEPTIC TECHNOLOGIES

Advanced aseptic technologies can be defined as those that do not rely on the direct intervention of human operators during processing. At present, technologies such as isolators, blow/fill/seal, and closed RABS (designs that are never opened during setup or operation) may be considered advanced aseptic technologies, provided that direct intervention by gowned personnel is disallowed during processing. In recent years, isolator technology has found a broad acceptance in healthcare manufacturing, bolators and closed RABS effectively separate the operator from the critical aseptic processing environment. Because these systems substantially reduce contamination risk, their microbiological control levels are higher than those of conventional clean rooms that have comparable particulate air classification level, for example, ISO 5.

CLEAN ROOM CLASSIFICATION FOR ASEPTIC PROCESSING ENVIRONMENTS

The design and construction of clean rooms and controlled environments are covered in ISO 14644 series. This standard defines the performance of a clean environment with respect to the concentration of total particulates per unit volume. ISO 14644-1 stipulates the total particulate counts allowed for a clean environment to meet the defined air quality classifications. The reader is referred to this standard regarding the design characteristics and certification of clean environments.

Pharmaceutical manufacturers are concerned with nonviable particulate contamination in injectable products (see Particulate Motter in Injections (288)). Unlike microbial contamination in which experimental data suggest that humans are the only significant source, norwiable particulates can arise both from humans and from processing equipment. Studies indicate that gowned humans slough particulate and microbial contamination at a rather consistent rate. However, the relationship between microbial (viable) and norwiable contamination does not hold for particulates shed by processing equipment. Where equipment is the primary source of particulate matter, the resulting particulates are essentially all norwiable.

The argument that if fewer total particulates are present in a clean room, it is less likely that airborne microorganisms will be present is true only if human operators are the

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Pharmaceutical Dosage Forms - Parenteral Medications Sandeep Nema, John D. Ludwig, 2016-04-19 This three volume set of Pharmaceutical Dosage Forms Parenteral Medications is an authoritative comprehensive reference work on the formulation and manufacture of parenteral dosage forms effectively balancing theoretical considerations with the practical Specification of Drug aspects of their development As such it is recommended for scientists and engineers in the Substances and Products Christopher M. Riley, Thomas W. Rosanske, George L. Reid, 2020-07-23 Specification of Drug Substances and Products Development and Validation of Analytical Methods Second Edition presents a comprehensive and critical analysis of the requirements and approaches to setting specifications for new pharmaceutical products with an emphasis on phase appropriate development validation of analytical methods and their application in practice This thoroughly revised second edition covers topics not covered or not substantially covered in the first edition including method development and validation in the clinical phase method transfer process analytical technology analytical life cycle management special challenges with generic drugs genotoxic impurities topical products nasal sprays and inhalation products and biotechnology products The book s authors have been carefully selected as former members of the ICH Expert Working Groups charged with developing the ICH guidelines and or subject matter experts in the industry academia and in government laboratories Presents a critical assessment of the application of ICH guidelines on method validation and specification setting Written by subject matter experts involved in the development and application of the guidelines Provides a comprehensive treatment of the analytical methodologies used in the analysis control and specification of new drug substances and products Covers the latest statistical approaches including analytical quality by design in the development of specifications method validation and shelf life prediction The Pharmaceutical Era, 1899 *Practical Druggist and* Pharmaceutical Review of Reviews Benjamin Lillard, 1922 Chemical, Color and Oil Record, 1929 Practical Druggist and Pharmaceutical Review of Reviews ,1915 American Druggists' Circular and Chemical Gazette, 1925 Applied Pharmaceutics in Contemporary Compounding Robert P. Shrewsbury, 2015-01-01 Applied Pharmaceutics in Contemporary Compounding Third Edition is designed to convey a fundamental understanding of the principles and practices involved in both the development and the production of compounded dosage forms by applying pharmaceutical principles Druggists' Circular, 1908 Apothecary and New England Druggist ,1910 Merck's Market Report and Pharmaceutical Journal ,1894 Oil, Paint and Drug Reporter and New York Druggists' Price Current ,1916 Vols include the proceedings some summarized some official stenographic reports of the National Wholesale Druggists Association called 18 1882 Western Wholesale Druggists Association and of other similar organizations Regenerative Medicine for Degenerative Muscle Diseases Martin K. Childers, 2015-12-19 This book compiles and explores cutting edge research in degenerative skeletal disorders such as Duchenne muscular dystrophy and congenital myopathy and new stem

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