



# THERMO KING KIT

40-815

**Subject:** Trac-King GSM  
**Units:** SB units  
**Benefits:** This kit contains the parts needed to install the system

**Installation Instructions:**

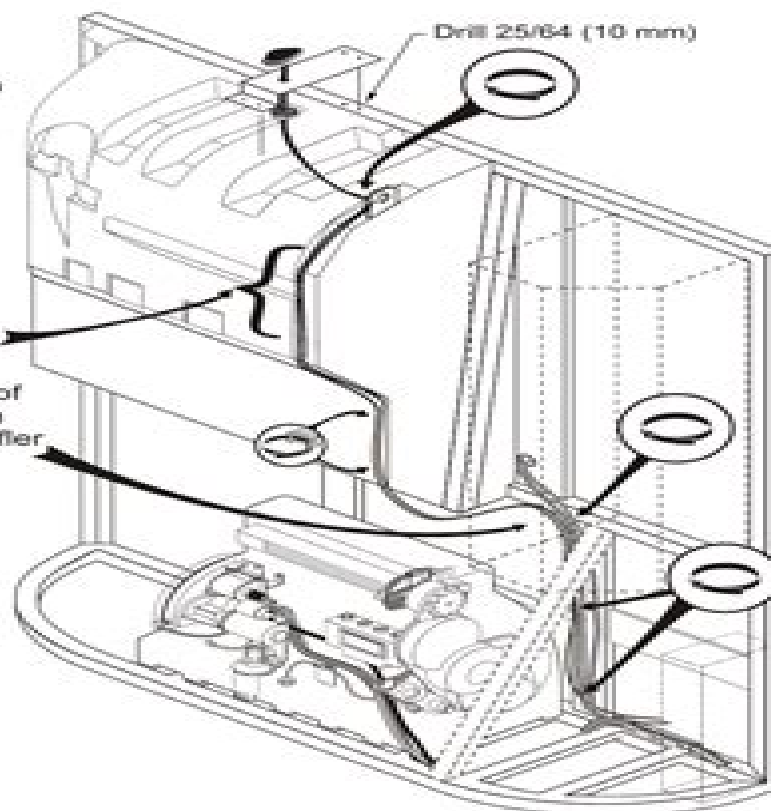
1. Attach antenna to the mounting bracket with the provided nut.
2. Mount the antenna assembly to the center of the condenser frame. Use the bracket as a template to mark and drill two 25/64 (10 mm) for the threaded inserts. Loosely attach the antenna assembly with the supplied screws, flatwashers and lockwashers.
3. Clean the plastic bulkhead with isopropyl alcohol wet wipes (203-498). Wipe dry.
4. Peel off the protective tape (double sided) and firmly press the bracket to the plastic bulkhead. Tighten hardware. Drill two 9/32 holes in the plastic bulkhead and install the rivets, seal the rivet heads with silicone caulk to protect the integrity of the bulkhead.

**Application Guidelines:** For maximum bond strength the ideal tape application is accomplished when temp. is between 70 to 100 F and the bond is allowed to dwell 72 hours. The bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and thus improves bond strength.

5. Route the antenna cables to the control box. Bandwrap cables to the lifting eye. Secure antenna cables to bulkhead with caulk.
6. Use bandwraps to secure the cables to the main harness and enter the control box through the harness grommet. Maintain 3 inches of clearance from the muffler, belts and pulleys.

Do Not drill into bulkhead, use caulk to secure cables

Maintain 3 inches of clearance between the cables and muffler



**Kit Contents:**

|    |         |                            |    |
|----|---------|----------------------------|----|
| 1  | 92-2619 | Antenna Mounting Bracket   | 1  |
| 2  | 92-2672 | Unit Mounting Brackets     | 2  |
| 3  | NSS     | Trac-King Unit             | 1  |
| 4  | NSS     | Antenna (GSM/GPS) with nut | 1  |
| 5  | 41-5168 | Trac-King harness          | 1  |
| 6  | 55-2977 | Screw - bracket            | 2  |
| 7  | 55-1800 | Lockwasher                 | 2  |
| 8  | 55-2086 | Flatwasher                 | 2  |
| 9  | 55-7767 | Insert - threaded          | 2  |
| 10 | 55-9756 | Rivet - bracket            | 2  |
| 11 | 55-2201 | Flatwasher                 | 16 |
| 12 | 203-498 | Wipe (Alcohol)             | 1  |
| 13 | 55-1844 | Screw                      | 8  |
| 14 | 55-4223 | Nut                        | 8  |

# Thermoking User Manual

**Elhadi M. Yahia**



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