

CBGS SCHEME

USN

2A919MPT02

18MPT15

First Semester M.Tech. Degree Examination, Dec.2019/Jan.2020 Theory of Metal Cutting

Time: 3 hrs.

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

1. (a) Illustrate the American System of specifying tool angles. (12 Marks)
(b) Discuss any two types of chip breakers. (08 Marks)

OR

2. (a) Illustrate the following turning tool designs. (08 Marks)
(i) Multi-edge clamped tool
(ii) Brazed carbide tool
(b) List any four important qualities expected of a good cutting tool. (04 Marks)
(c) Illustrate the cubic boron nitride synthesis diagram. (08 Marks)

Module-2

3. (a) Illustrate the composite cutting force circle drawn for orthogonal cutting operation. (10 Marks)
(b) Illustrate the forces acting on the chip in orthogonal cutting. Also, sketch a free-body diagram showing the forces acting on the chip. (10 Marks)

OR

4. (a) Derive the relationship between cutting ratio and shear angle using a suitable diagram. (08 Marks)
(b) Discuss the Lee and Shaffer slip-line model for shear plane angle. (06 Marks)
(c) Sketch and explain the hodograph which shows the three velocities of interest in cutting process. (06 Marks)

Module-3

5. Discuss the working principle of the following:
(a) Hydraulic dynamometer (10 Marks)
(b) Pneumatic dynamometer (10 Marks)

OR

6. (a) Discuss the thermoelectric technique used to measure tool-chip interface temperature, with a neat schematic diagram. (14 Marks)
(b) Illustrate the temperature distribution along the tool-chip contact, during metal cutting. (06 Marks)

Module-4

7. (a) Illustrate the different forms of wear on a cutting tool. (10 Marks)
(b) Discuss the variation of crater depth with time for different cutting speeds. (10 Marks)

Theory Of Metal Cutting Question Paper

Albert A Gayle



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SSC JE (Mechanical) Exam Paper-II PDF-Mechanical Engineering Practice Sets eBook Chandresh Agrawal,Nandini Books,2025-01-21 SGN The SSC JE Mechanical Exam Paper II PDF Mechanical Engineering Practice Sets eBook Covers Objective Questions With Answers **Metal Cutting Mechanics** Viktor P. Astakhov,1998-12-22 Metal Cutting Mechanics outlines the fundamentals of metal cutting analysis reducing the extent of empirical approaches to the problems as well as bridging the gap between design and manufacture The author distinguishes his work from other works through these aspects considering the system engineering of the cutting process id Collected Papers American Society of Tool and Manufacturing Engineers,1965 JDLCCCE PDF-Jharkhand Diploma Level Combined Competitive Examination Mechanical Engineering Paper-II Dr Chandresh Agrawal,nandini books team,2024-05-12 SGN The Book JDLCCCE Jharkhand Diploma Level Combined Competitive Examination Mechanical Engineering Paper II Covers Objective Questions From Various Competitive Exams With Answers A Collection of Research Reports on Metal Cutting American Society of Tool and Manufacturing Engineers. Research Fund,1960 **The SAE Journal** ,1929 Vols 30 54 1932 46 issued in 2 separately paged sections General editorial section and a Transactions section Beginning in 1947 the Transactions section is continued as SAE quarterly transactions **Machining, Theory and Practice** American Society for Metals,1950 *Theory And Practice Of Control And Systems - Proceedings Of The 6th Ieee Mediterranean Conference* Antonio Tornambe,Giuseppe Conte,Anna Maria Perdon,1999-01-04 This volume gathers together all the lectures presented at the 6th IEEE Mediterranean Conference It focuses on the mathematical aspects in the theory and practice of control and systems including stability and stabilizability robust control adaptive control robotics and manufacturing these topics are under intense investigation and development in the engineering and mathematics communities The volume should have immediate appeal for a large group of engineers and mathematicians who are interested in very abstract as well as very concrete aspects of control and system theory *Applied Mechanics Reviews* ,1973 **Research Report** American Society of Tool and Manufacturing Engineers. Research Fund,1954 *Research Report* American Society of Tool and Manufacturing Engineers,1960 *SSC JE Mechanical Book (Paper 1) - 8 Full Length Mock Tests and 3 Previous Year Papers (2200 Solved Objective Questions) with Free Access to Online Tests* EduGorilla Prep Experts,2021-08 SSC is the conducting body of most competitive exams held in the country EduGorilla s SSC JE preparation book is for candidates who wish to give their services as Junior Engineer in the central government Practice with our model papers to ace the Junior Engineer Mechanical exam Our team of subject experts has drafted the questions in the sample paper book after deep research keeping in mind the latest patterns and guidelines given by the Staff Selection Commission The Questions given in the Mock Test Books are similar to the Online Computer Based Test of SSC JE exam EduGorilla s volume 1 preparation book for ME examination covers mock tests to give you the real time experience of the CBE exam Students holding a diploma or degree in mechanical engineering will find the book very

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