



1.2 Assembly overview - sealing flange, belt pulley end

1 - Bolt

- ☐ Renew after removing
- ☐ Loosen and tighten with counterhold - 3415-
- ☐ Do not additionally oil the thread and shoulder
- ☐ 180 Nm +135°

2 - Crankshaft pulley

- ☐ Contact surface between toothed belt pulley and crankshaft must be free from oil
- ☐ Fitting possible in one position only.

3 - Crankshaft oil seal for belt pulley end

- ☐ Do not additionally oil or grease the oil seal sealing lip.
- ☐ Before installing, remove oil residue from crankshaft journal using a clean cloth.
- ☐ Renewing = [page 44](#)

4 - Sealing flange at belt pulley end

- ☐ Insert with silicone sealant = Electronic Parts Catalogue (ETKA)
- ☐ Must seat on dowel pins.
- ☐ Removing and installing = [page 46](#)

5 - Cylinder block

6 - Dowel pin

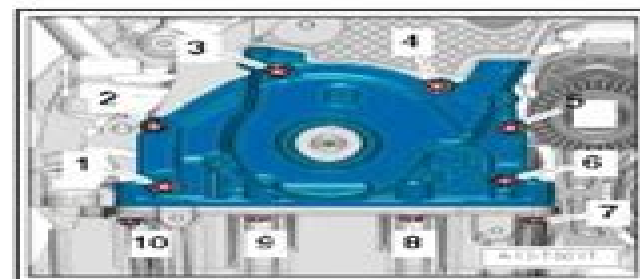
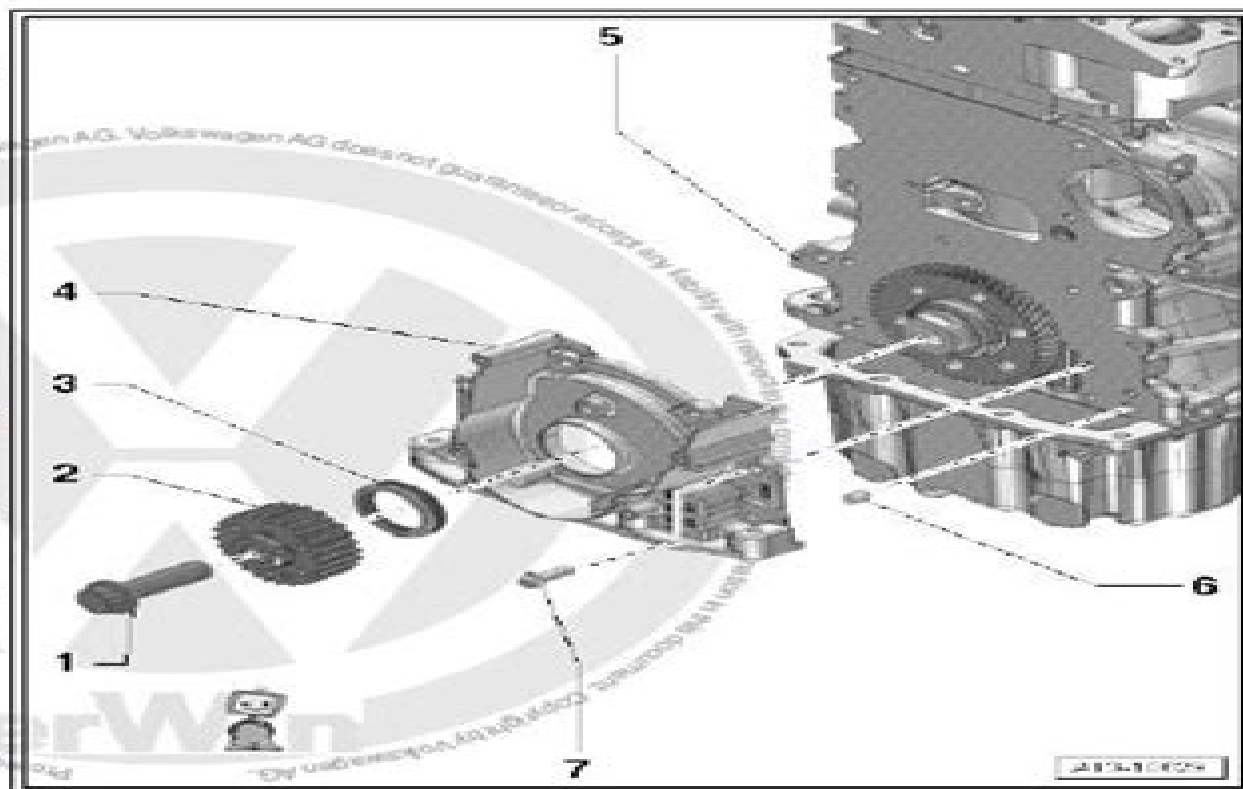
7 - Bolt

- ☐ Specified torque and tightening sequence = [page 34](#)

Sealing flange at belt pulley end - Prescribed torque and tightening sequence

- Tighten bolts for sealing flange at belt pulley end in the sequence -1 ... 10- in 3 stages as follows:

1. Screw bolts -1 ... 10- in as far as stop by hand.
2. Tighten bolts -1 ... 6- in diagonal sequence to 15 Nm.
3. Tighten bolts -7 ... 10- to 15 Nm.



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1980, 1981, 1982, 1983, 1984 Robert Bentley, inc, 1984 Everything you need to troubleshoot service repair the diesel engine its direct cylinder fuel injection system This manual is just as thorough as our other two Rabbit Jetta Scirocco Pickup Truck service manuals but focuses exclusively on diesel models We eliminated information covering the gasoline engine fuel injection other subjects that don t apply to diesel engine models Removing this potentially confusing material allows us to cover particular features of the diesel models in greater depth You ll find testing troubleshooting repair steps for everything from diesel fuel injection adjustment to the oil cooler used on models with automatic transmission or Turbo Diesel engines

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