



## 1.2 Assembly overview - sealing flange, belt pulley end

### 1 - Bolt

- Renew after removing
- Loosen and tighten with counterhold - 3415-
- Do not additionally oil the thread and shoulder
- 180 Nm +135°

### 2 - Crankshaft pulley

- Contact surface between toothed belt pulley and crankshaft must be free from oil
- Fitting possible in one position only.

### 3 - Crankshaft oil seal for belt pulley end

- Do not additionally oil or grease the oil seal sealing lip.
- Before installing, remove oil residue from crankshaft journal using a clean cloth.
- Renewing = [page 44](#)

### 4 - Sealing flange at belt pulley end

- Insert with silicone sealant = Electronic Parts Catalogue (ETKA)
- Must seat on dowel pins.
- Removing and installing = [page 46](#)

### 5 - Cylinder block

### 6 - Dowel pin

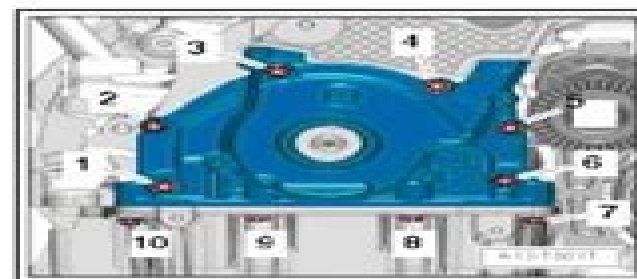
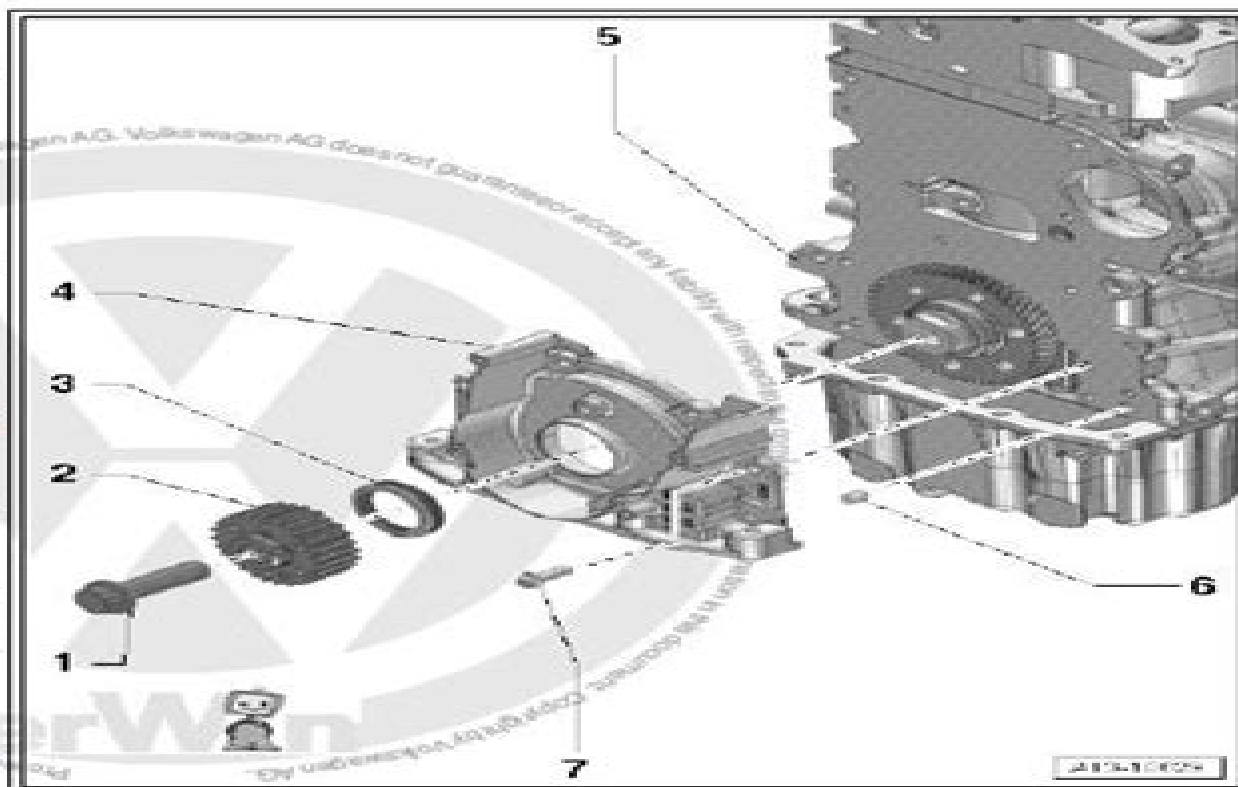
### 7 - Bolt

- Specified torque and tightening sequence = [page 34](#)

### Sealing flange at belt pulley end - Prescribed torque and tightening sequence

– Tighten bolts for sealing flange at belt pulley end in the sequence -1 ... 10- in 3 stages as follows:

1. Screw bolts -1 ... 10- in as far as stop by hand.
2. Tighten bolts -1 ... 6- in diagonal sequence to 15 Nm.
3. Tighten bolts -7 ... 10- to 15 Nm.



# Vw Jetta Tdi Service Manual Radio

**L Reisser**



## **Vw Jetta Tdi Service Manual Radio:**

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