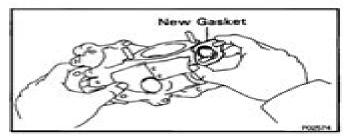


WATER PUMP INSTALLATION

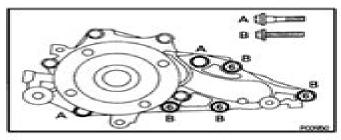
1. INSTALL WATER PUMP

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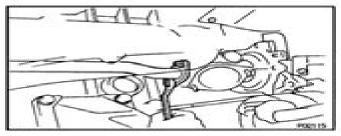
(a) Install a new O-ring to the cylinder block.



- (b) Install a new gasket to the water pump.
- (c) Connect the water pump to the water bypass pipe. Do not install the nut yet.

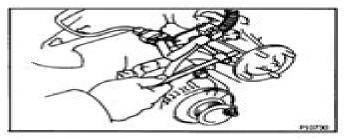


(d) Install the water pump with the 2 bolts (A) and 4 bolts (B). Torque: 21 N m (210 kgf cm, 15 ft lbf) HINT: Hand tighten the (A) bolts first.



(e) Install the 2 nuts holding the No.2 water bypass pipe to the water pump.

Torque: 21 N·m (210 kgf·cm, 15 ft lbf)



- (f) Install the generator mounting bolt.
 - Torque: 37 N·m (380 kgf-cm, 27 ft-lbf)
- (g) Tighten the generator mounting nut. Torque: 37 N-m (380 kgf-cm, 27 ft-lbf)
- (h) Install the engine wire bracket with the bolt.
- 2. INSTALL IDLER PULLEY

(See step 2 in timing belt installation in Engine Mechanical)

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