

TOYOTA

BLOCK HEATER APPLICATION CHART

*FOR THE CORE PLUG HEATER WITH O RING, TOYOTA RECOMMENDS TO USE FIPG TOYOTA SEAL (TOYOTA #00295-00103) ON THE O RING BEFORE INSTALLATION. THIS FIPG TOYOTA SEAL CAN BE ORDERED FROM TCI.

MAKE	YEAR	ENGINE	HEATER NO.	REPLACE MOUNT CORD	CORE HOLE PLUG LOCATION AND CONDUIT ROUTING	ELEMENT/ CLIP DIRECTION (CLOCKWISE)
AVALON	1995- 2004	1AZ-FE	C0140-00644*	C0140- 00997	Front, R.H.S. Remove oxygen sensor wire connector & clamp. Remove exhaust manifold & drain coolant. Remove installation hole cover & 2 studs. Remove original silicone sealant from hole. Clean hole surfaces. Secure heater in position with the bracket, bolts & lock washers provided. Connect conduit. Route conduit through opening between right side of bumper & engine under-cover. For Avalon, route conduit through opening beside right side of radiator and under right headlight. Secure conduit to the A/C suction pipe. Replace engine components removed earlier. Refill coolant, run engine & check for leakage & coolant level.	3
	2005- 2010	3GR-FE	PU140-00900	PU140- 00571	Rear, L.H.S. (hole direction pointing to front) Route cord up. Tie the cord to the lower heater hose outlet. Route the cord to left side of engine. Tie the cord to the main harness besides the fuse box. Remove front radiator plastic cover. Route the cord down on left side of battery and tie the cord to the left side of radiator coolant fan harness at the front bottom of the battery. Route the cord to the front and tie to the front grille.	11
CAMRY	1993- 99	2SE	C0140-00123*	C0140- 00969	Front L.H.S. 2nd from transmission	6
	1997- 99	3S-FE	C0140-00134*	C0140- 00070	Rear 2nd from right	12
	1998- 99	2V-ZFE	C0140-00110*	C0140- 00767	Front centre. Loosen union bolt of water outlet five revolutions before refilling coolant. Tighten after coolant fill.	12
	1999- 00	3VZ-FE	C0140-01141*	C0140- 00903	Front 1st from left. Remove exhaust manifold, remove exhaust pipe if necessary. Route conduit towards the left side of engine compartment.	6
	1999- 2001	5S-FE	C0140-01123*	C0140- 00999	Front, 2nd from left. Remove exhaust manifold. For models prior to 1994 model year, remove upper exhaust manifold heat shield only. Route conduit towards left side of engine compartment.	12
	1994- 2006	1AZ-FE	C0140-00644*	C0140- 00997	Front, R.H.S. Remove oxygen sensor wire connector & clamp. Remove exhaust manifold & drain coolant. Remove installation hole cover & 2 studs. Remove original silicone sealant from hole. Clean hole surfaces. Secure heater in position with the bracket, bolts & lock washers provided. Connect conduit. Route conduit through opening between right side of bumper & engine under-cover. For Avalon, route conduit through opening beside right side of radiator and under right headlight. Secure conduit to the A/C suction pipe. Replace engine components removed earlier. Refill coolant, run engine & check for leakage & coolant level.	3

Toyota Block Heaters Application

Louis-Philippe Edmonston

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the name bar.

Toyota Block Heaters Application:

Official Gazette of the United States Patent and Trademark Office, 1998 **Automobile Design Liability**
Richard M. Goodman, 1991 **Industrial Equipment News**, 1979 **JJAP**, 1978-07 **Lemon-Aid** Louis-Philippe
Edmonston, 1997 **Geos**, 1974 **4x4s, Pickups and Vans** Consumer Guide, 2002-04 An invaluable resource for
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Shop Manual completely cross referenced with theory in Classroom Manual and hands on in Shop Manual **Heating &**
Air Conditioning, 1993 **The Southeastern Reporter**, 1982 Consumer Reports Used Car Buying Guide Consumer
Reports Books Editors, 2001-02 Consumer Reports Used Car Buying Guide gives shoppers comprehensive advice on more
than 200 models including reliability histories for 1992 1999 models of cars SUVs minivans and pickup trucks 225 photos
charts **Synerjy**, 1986 **Automotive News**, 2002 Road and Track, 1993

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