

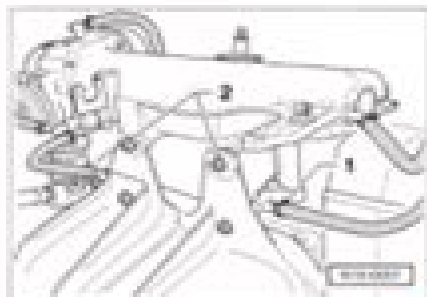
Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (A6D engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (A6D engine shown).
- On the rear upper section of intake manifold, remove (1) and mounting bolts (2) for water pump.



- On the upper section of intake manifold and its water pump, off-mount water pump on lower section with suitable strap clasp or water hose (A6D) or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (200°).
 - To loosen and tighten, counter-bolt with 34 ft-lb.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn must be obtained on 1/4 turn (200°) steps.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (200°).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (200°).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (200°).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
10. Timing belt guard, upper section
11. Timing belt
 - Rotate engine direction of rotation before removing.
 - Check for wear.
 - Do not reuse.
12. Water pump
13. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/4 turn (200°).
14. Nut
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten bolt, counter-bolt with 30 ft-lb.



17. Camshaft sprocket
 - Release from camshaft using two-part pulley.
18. Tensioning roller
 - Rotate automatically timing belt before setting roller.
19. Water pump
20. Injection pump sprocket
 - Two-piece construction.
21. Bolt
 - Tighten to 30 Nm (22 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Informatics before removing cap and pump.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

Vw Bora Maintenance Manual

Kevin Clemens



Vw Bora Maintenance Manual:

VW Golf & Bora Service and Repair Manual A. K. Legg, 2005 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **VW Golf & Bora Service and Repair Manual** Jex R. M., Pete Gill, Legg A. K., Rendle Steve, 2006 **VW Golf and Bora Service and Repair Manual** , 2015-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work *VW Polo Petrol & Diesel Service & Repair Manual* R. M. Jex, 2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo **VW GTI, Golf, Jetta, MK III & IV** Kevin Clemens, Volkswagen s GTI Golf and Jetta are long time favorites among sport compact performance enthusiasts With engines ranging from the 2 0 liter naturally aspirated four cylinder to the 1 8 liter turbo 4 to the VR6 the Mk III and Mk IV generations 1993 2004 offer tuners a wealth of opportunities This book turns these opportunities into realities from deciding which vehicle to buy to keeping it running in tip top condition to enhancing the performance and appearance of your VW Focusing on the engine wheels and tires suspension body kits interiors and more each project includes straightforward instruction along with details about the necessary parts cost time and skill If you want to get the biggest bang for your VW buck this book is your road map **VW Golf & Jetta Automotive Repair Manual** , 1997 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide Books in Print Supplement , 1982 **VW Golf and Jetta Service and Repair Manual** A. K. Legg, 1995 Golf Hatchback Jetta Saloon Mk 1 Petrol 1 1 litre 1093cc 1 3 litre 1272cc *Cars & Parts* , 1988 **Volkswagen Golf and Jetta ('84 to '92) Service and Repair Manual** Ian Coomber, 1996-04-01 **Federal Register** , 2012 Scientific and Technical Books and Serials in Print , 1984 *Federal Register Index* , 2010 VW Golf, Jetta and Scirocco Owners Workshop Manual A. K. Legg, 2013-02 A maintenance repair manual for the DIY mechanic **VW Golf & Vento Service and Repair Manual** Mark Coombs, Spencer Drayton, 1996-01-01 Provides information on routine maintenance and servicing and gives a logical course of action and diagnosis when faults occur Drawings and descriptions show the function of various components Covers 1391 cc 1598 cc 1781 cc and 1984 cc petrol engines 1896 cc diesel and turbo diesel engines 1992 to 1996 Road and Track , 1987 VW Polo Service and Repair Manual Robert Jex, 1998 *Volkswagen Jetta, Golf, GTI Service Manual* Bentley Publishers, 2003

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