



VISUAL INSPECTION OF WELDS

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GENERAL

1. Before Welding The Welder Shall Ensure Welding Preparation And Conditions Comply With Applicable Weld Procedure Specification.
2. Selected Welds For Inspection Shall Be 100% Examined.
3. Examine Weld And Heat Affected Zones For Below Characteristics.
4. Arc Strikes Adjacent to The HAZ Are NOT Permitted

MEASURED CHARACTERISTIC	ACCEPTANCE CRITERIA
CRACKS	NOT PERMITTED
LACK OF SIDEWALL FUSION	NOT PERMITTED
SURFACE POROSITY	NOT PERMITTED
COLDLAP	NOT PERMITTED
OVERLAP	NOT PERMITTED
UNDERCUT	INTERMITTENT NOT EXCEEDING 1.0mm DEPTH OR 5% OF THE MATERIAL THICKNESS (WHICHEVER IS LESS)
SLAG / SCALE	ALL LOOSE TO BE REMOVED.
SPATTER	ALL SPATTER TO BE REMOVED (ANTI-SPATTER SPRAY SHALL BE USED)
WELD SIZE (LEG LENGTH)	SHALL NOT BE LESS THAN REQUIRED AND NO MORE THAN 1.5mm GREATER.
WELD SURFACE	1. WELDS SHALL BE STRAIGHT AND REGULAR IN PROFILE. 2. THE TOES OF WELDS SHALL BLEND SMOOTHLY WITH THE PARENT METAL. 3. SURFACE SHALL BE FLAT OR SLIGHTLY CONVEX.

REPAIR

THE WELDER SHALL REMOVE WELDS CONTAINING REJECTABLE DEFECTS BY GRINDING BACK TO THE ORIGINAL PREPARATION AND RE-WELD IN ACCORDANCE WITH THE APPLICABLE WELD PROCEDURE SPECIFICATION.

REVIEWED BY:

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POSITION: Welding Coordinator
Date: 22/02/2022

APPROVED BY:

NAME: Scott Trainor

POSITION: Welding Engineer Date: 22/02/2022

Visual Inspection Of Welds Manual

Jicheng Xie



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Visual Inspection Of Welds Manual: Bestsellers in 2023 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the fascinating narratives that have captivated audiences this year. Visual Inspection Of Welds Manual : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Uncover the Best : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of engaging stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you wondering until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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national security officer appreciation week third week - May 12 2023

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