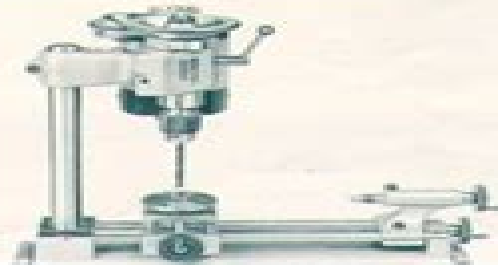


UNIMAT SET UP AS LATHE. Bed dimensions, L. 14 1/2" x W. 4" x H. 5". Work capacity: 6 1/4". Between centers, swing over bed, 3"; swing over carriage, 1 1/4"; bore through headstock spindle takes 1/4". Center in spindle, straight shank. Headstock and tailstock threaded for mounting lathe or drill chuck. Tailstock travel, 6 1/4". Tailstock Spindle travel, 1/4". Center in tailstock, straight shank. Carriage travel, 6 5/8". Cross Slide travel, 2". Carriage and Cross Feed Hand Wheel, .000" per micro-division. Tool Post capacity, 1/4". Standard 1/4" square tool bits used. Weight of Basic Unit, 30 lbs. Tolerances to .0005" turning between centers.

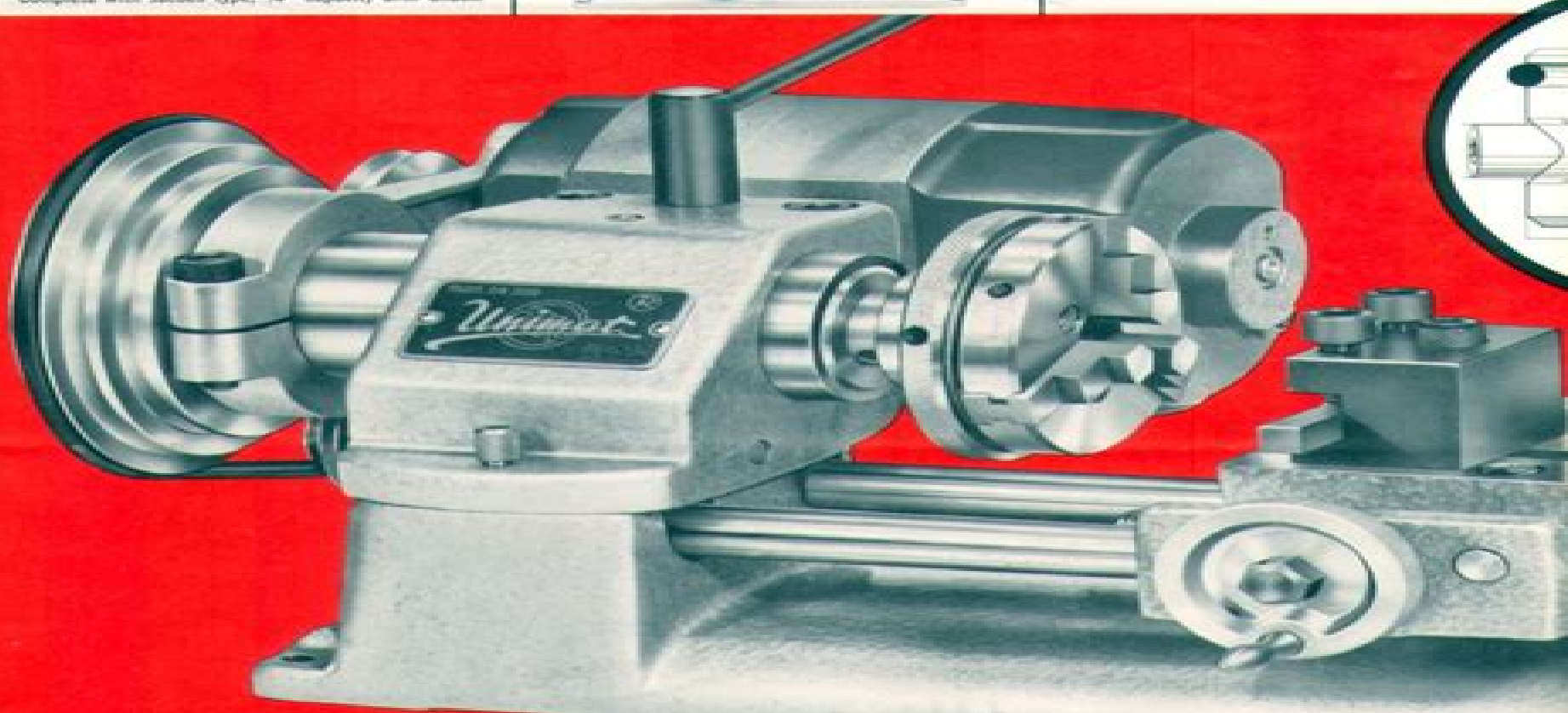
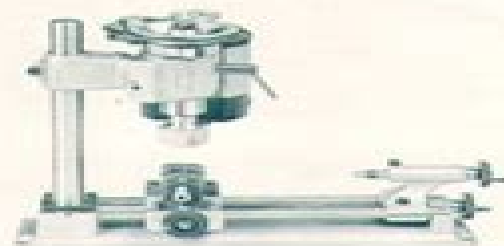


Complete with 3-jaw (reversible) universal lathe chuck, Cushman type, factory-fitted to lathe spindle. Capacity mounted on spindle, 2 1/4". With adapter (furnished) chuck can also be mounted on cross slide and used as a vise to hold round stock for drilling, milling or grinding. Complete with Jacobs type, 1/4" capacity Drill Chuck.

UNIMAT SET UP AS A DRILL PRESS. Sets up easily for use as a drill press, by mounting Headstock & Motor unit on vertical steel post which comes with Basic Unit. Motor and Headstock unit can be raised, lowered, and locked at any point on post. Rotating Headstock can be set at any angle for angle drilling. Maximum chuck to base, 5". Spindle can be moved 1" by means of removable handle. Chuck to column, 3 1/4". With adapter (furnished) face plate can be mounted on cross slide, and used as a table, as illustrated. (Lathe chuck can be mounted in same manner as face plate, and used as a circular vise.)



UNIMAT SET UP AS A TOOL AND SURFACE GRINDER. Attach grindstone arbor and stone to headstock spindle and use either vertically, as shown, or with headstock conventionally mounted on lathe bed. Headstock can be set at any desired angle for exact grinding of the most complicated tools and surfaces. Machine Vise shown is additional. See "Accessories" on back page for D8-1010.



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Unimat 3 Lathe Manual

Yi-Tong Ma



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