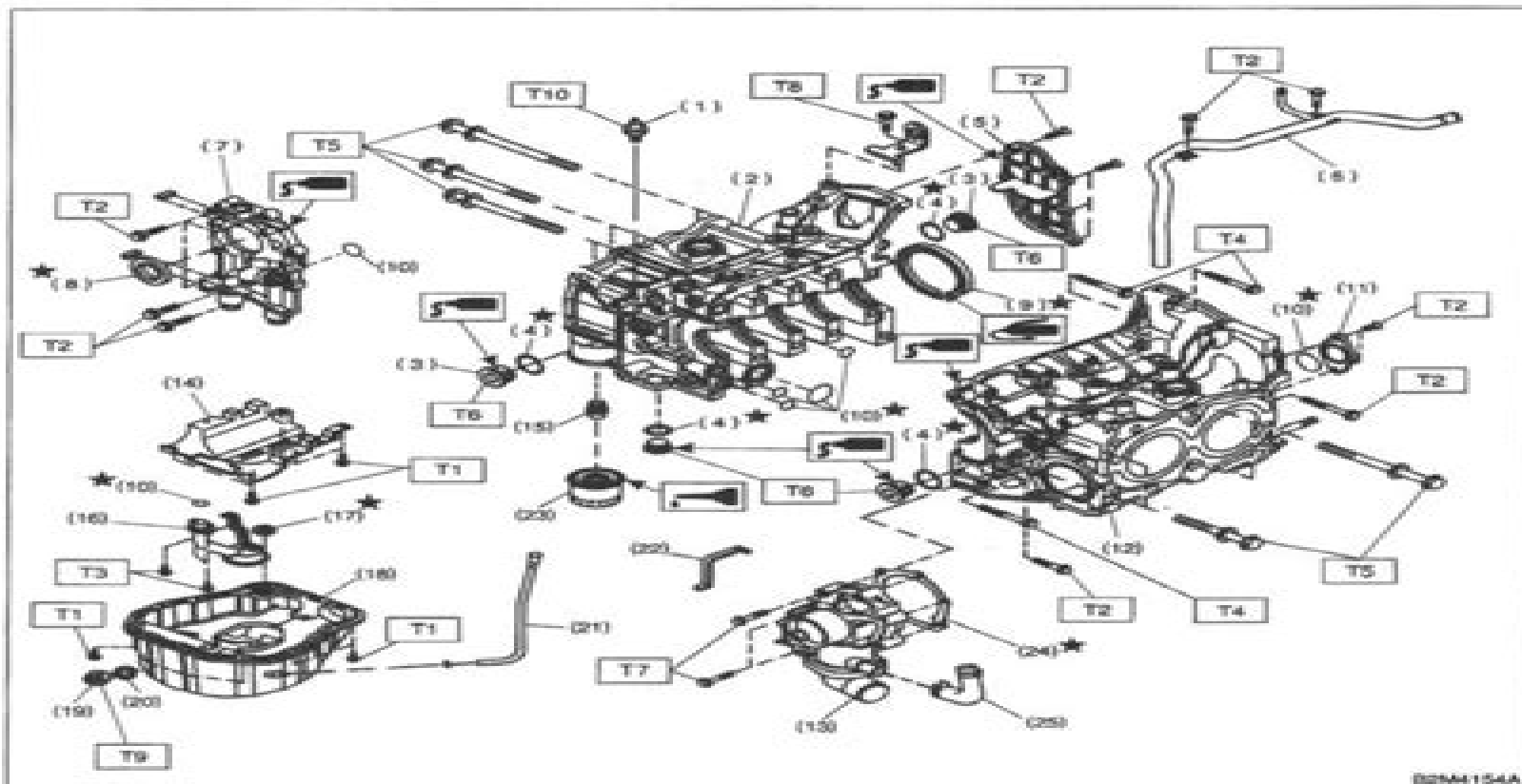


5. CYLINDER BLOCK



- | | |
|--------------------------|----------------------------|
| (1) Oil pressure switch | (14) Baffle plate |
| (2) Cylinder block (RH) | (15) Oil filter connector |
| (3) Service hole plug | (16) Oil strainer |
| (4) Gasket | (17) Gasket |
| (5) Oil separator cover | (18) Oil pan |
| (6) Water by-pass pipe | (19) Drain plug |
| (7) Oil pump | (20) Metal gasket |
| (8) Front oil seal | (21) Oil level gauge guide |
| (9) Rear oil seal | (22) Water pump sealing |
| (10) O-ring | (23) Oil filter |
| (11) Service hole cover | (24) Gasket |
| (12) Cylinder block (LH) | (25) Water pump hose |
| (13) Water pump | |

- Tightening Torque: N-m (kgf-m, ft-lb)

- | | |
|------|---|
| T1: | 5 (0.5, 3.6) |
| T2: | 6.4 (0.65, 4.7) |
| T3: | 10 (1.2, 7) |
| T4: | 25 (2.5, 18.1) |
| T5: | 47 (4.2, 34.7) |
| T6: | 69 (7.2, 50.6) |
| T7: | First 12 (1.2, 8.7)
Second 12 (1.2, 8.7) |
| T8: | 16 (1.6, 11.6) |
| T9: | 44 (4.5, 33) |
| T10: | 25 (2.5, 18.1) |

Subaru Ej20 Engine Service Manual

Fuji Jūkōgyō Kabushiki Kaisha



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Table of Contents Subaru Ej20 Engine Service Manual

1. Understanding the eBook Subaru Ej20 Engine Service Manual
 - The Rise of Digital Reading Subaru Ej20 Engine Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Subaru Ej20 Engine Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Subaru Ej20 Engine Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Subaru Ej20 Engine Service Manual

- Personalized Recommendations
- Subaru Ej20 Engine Service Manual User Reviews and Ratings
- Subaru Ej20 Engine Service Manual and Bestseller Lists
- 5. Accessing Subaru Ej20 Engine Service Manual Free and Paid eBooks
 - Subaru Ej20 Engine Service Manual Public Domain eBooks
 - Subaru Ej20 Engine Service Manual eBook Subscription Services
 - Subaru Ej20 Engine Service Manual Budget-Friendly Options
- 6. Navigating Subaru Ej20 Engine Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Subaru Ej20 Engine Service Manual Compatibility with Devices
 - Subaru Ej20 Engine Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Subaru Ej20 Engine Service Manual
 - Highlighting and Note-Taking Subaru Ej20 Engine Service Manual
 - Interactive Elements Subaru Ej20 Engine Service Manual
- 8. Staying Engaged with Subaru Ej20 Engine Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Subaru Ej20 Engine Service Manual
- 9. Balancing eBooks and Physical Books Subaru Ej20 Engine Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Subaru Ej20 Engine Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Subaru Ej20 Engine Service Manual
 - Setting Reading Goals Subaru Ej20 Engine Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Subaru Ej20 Engine Service Manual

- Fact-Checking eBook Content of Subaru Ej20 Engine Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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