

FOREWORD

only describes the development objectives of new Toyota 4Y-
lines of main component units, structures and functions of
and other technical features.

carefully for better servicing activities.

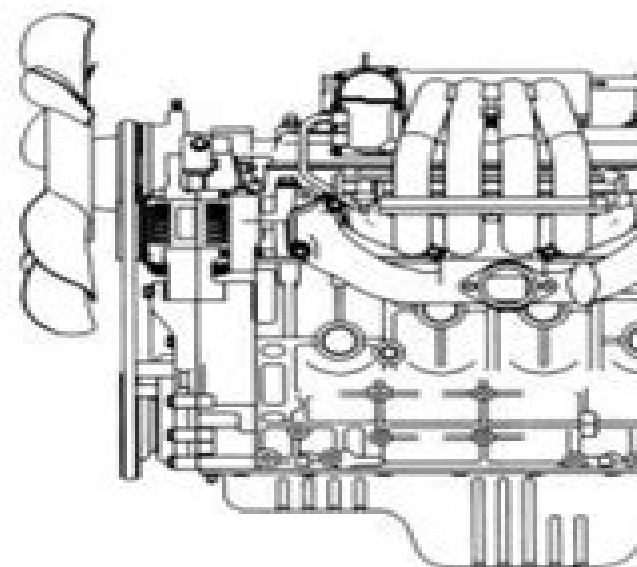
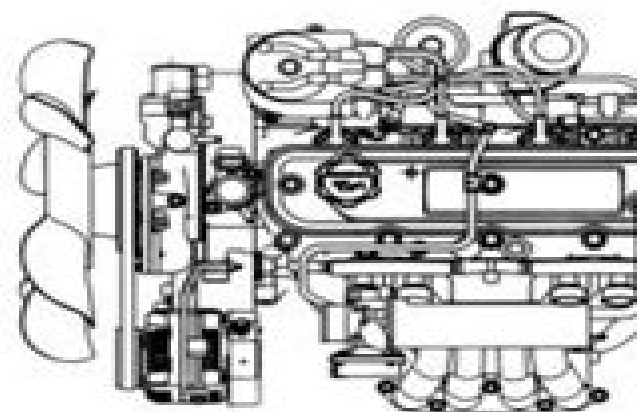
been edited for the 4Y-ECS Engine started to be sold from

shall be informed through Toyota Industrial Equipment Parts

the repair manual and parts catalog for the matters neces-

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ENGINE EXTERIOR



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Lingjun Ying



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Toyota Engine Repair Manual, 8R-C, 18R-C Toyota Motor Sales, U.S.A., Inc,1972 *Toyota Engine Repair Manual* Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department. Haruhi Center,1977 *Toyota K Series Engine Repair Manual Includes 2K, 3K-B, 3K-C, 3K-H,4K-J.* Toyota Motor Sales Co. Ltd,1978 *Fuel Economy Guide* ,2005

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