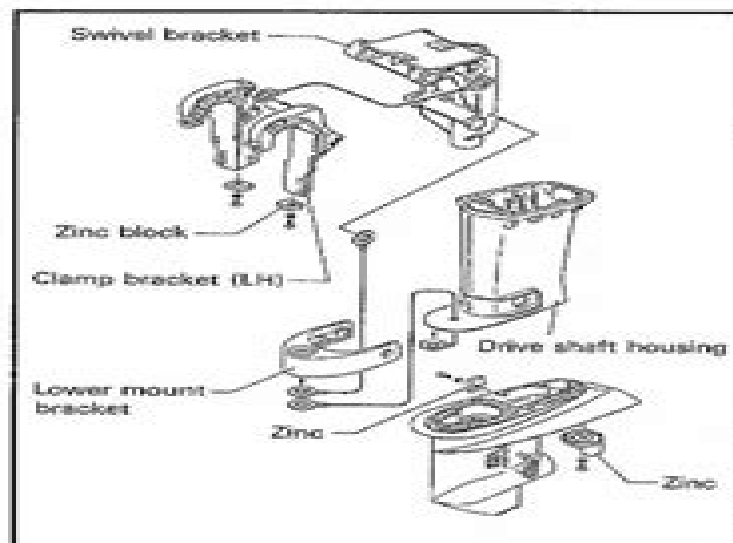


five pieces of zinc. One is in the cylinder water passage, there is one at the bottom of each clamp bracket, one above the cavitation plate and one below the cavitation plate (which is also a trim tab).

• BONDING WIRES

For the purpose of bonding, the motor center section has wires installed. These wires link the parts shown, ensuring that electro-current will be led smoothly to the zinc protection.



⚠ CAUTION

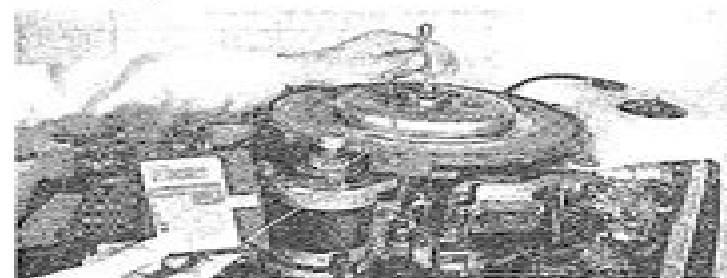
If zinc anodes have become detached or corroded away, aluminium surfaces (such as the drive unit) will suffer galvanic corrosion damage. Do not paint zinc protection blocks, as this will render them ineffective.

• EFFECTIVENESS OF ZINC BLOCKS

For the zinc blocks to be effective, they must make proper contact with the surface of the motor. Should the mounting surface of either the zinc block or the motor be salt

encrusted or otherwise dirty, installation will not be effective and the zinc will not erode or "sacrifice" itself properly. To check that there is sufficient contact between a zinc block and the motor frame, use a digital tester (set to Ω function) or the Suzuki Pocket Tester (set to $R \times 1$ scale). In turn, touch each exterior zinc block with a tester lead, while securely grounding the other tester lead to a suitable point on the motor (the top of the crankshaft is an ideal point, but it may require an extension to one of the meter leads).

If the zinc block is effectively installed and secured, the meter should indicate very low resistance, with a reading of approx. zero (0) ohms. If abnormally high resistance is indicated, the zinc block must be removed and the mounting surface and bolt cleaned thoroughly. However, this could also point towards a defective or broken bonding wire. Therefore, the condition of these wires should be checked also, as they perform an important function in the prevention of galvanic corrosion and build-up of static charges.



Suzuki Dr5service Manual

**Suzuki Motor Corporation
(Hamamatsu)**



Suzuki Dr5service Manual:

American Book Publishing Record R.R. Bowker Company, 1978 **Suzuki 55 Model M31 Service Manual** United States Suzuki Motor Corporation, 1964 **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), *Suzuki U70 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha, 1967 **Suzuki Volusia/Boulevard C50 (2001-2019)**

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diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 **Suzuki Model TS250R (motorcycle) Service Manual** Suzuki Motor Co. Ltd,1976
Suzuki LT250E Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Service Publishing Department. Overseas Service Division,1984 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971
Suzuki GS500E Service Manual Suzuki Motor Co. Ltd,Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1989 The Suzuki GS500E has been developed as a new generation motorcycle to the GS models It has highly advanced design concepts including a New Twin Dome Combustion Chamber a cam shaft counter balancer a fully transistorized ignition system and a full floater rear suspension The supplementary manual covers the GS500EL 90 model and describes service data and service specifications which differ from those of the GS500EK 89 model

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